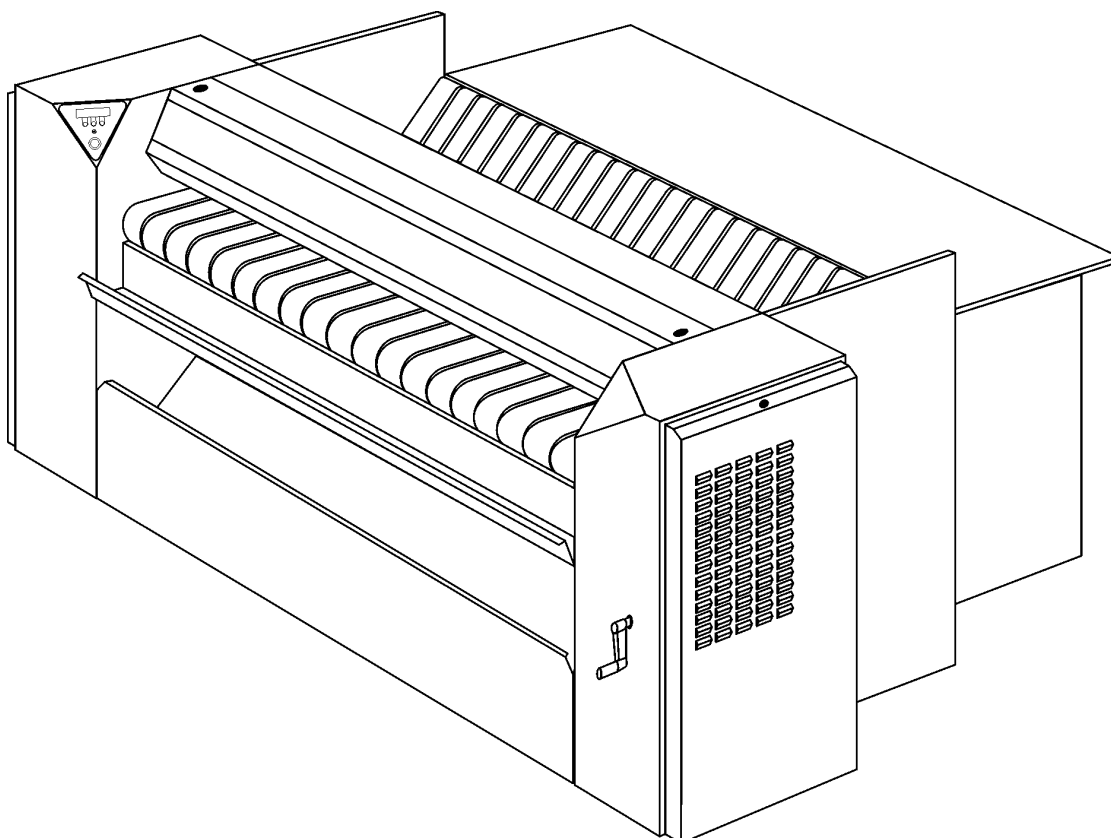


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832 R

Ironer
Sécheuse repasseuse
Rear outlet
Sortie arrière

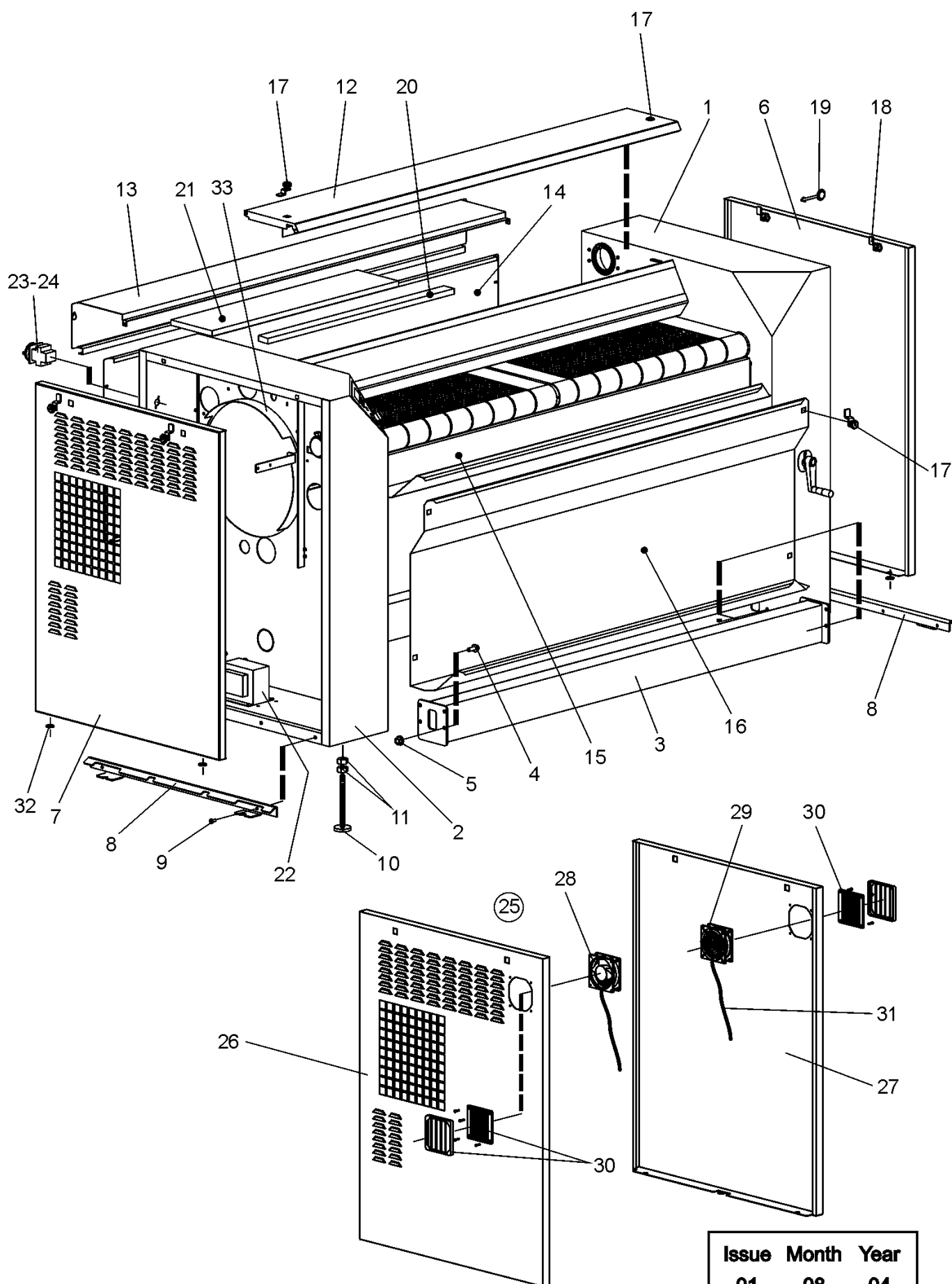
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610786

Issue	Month	Year
01	08	04

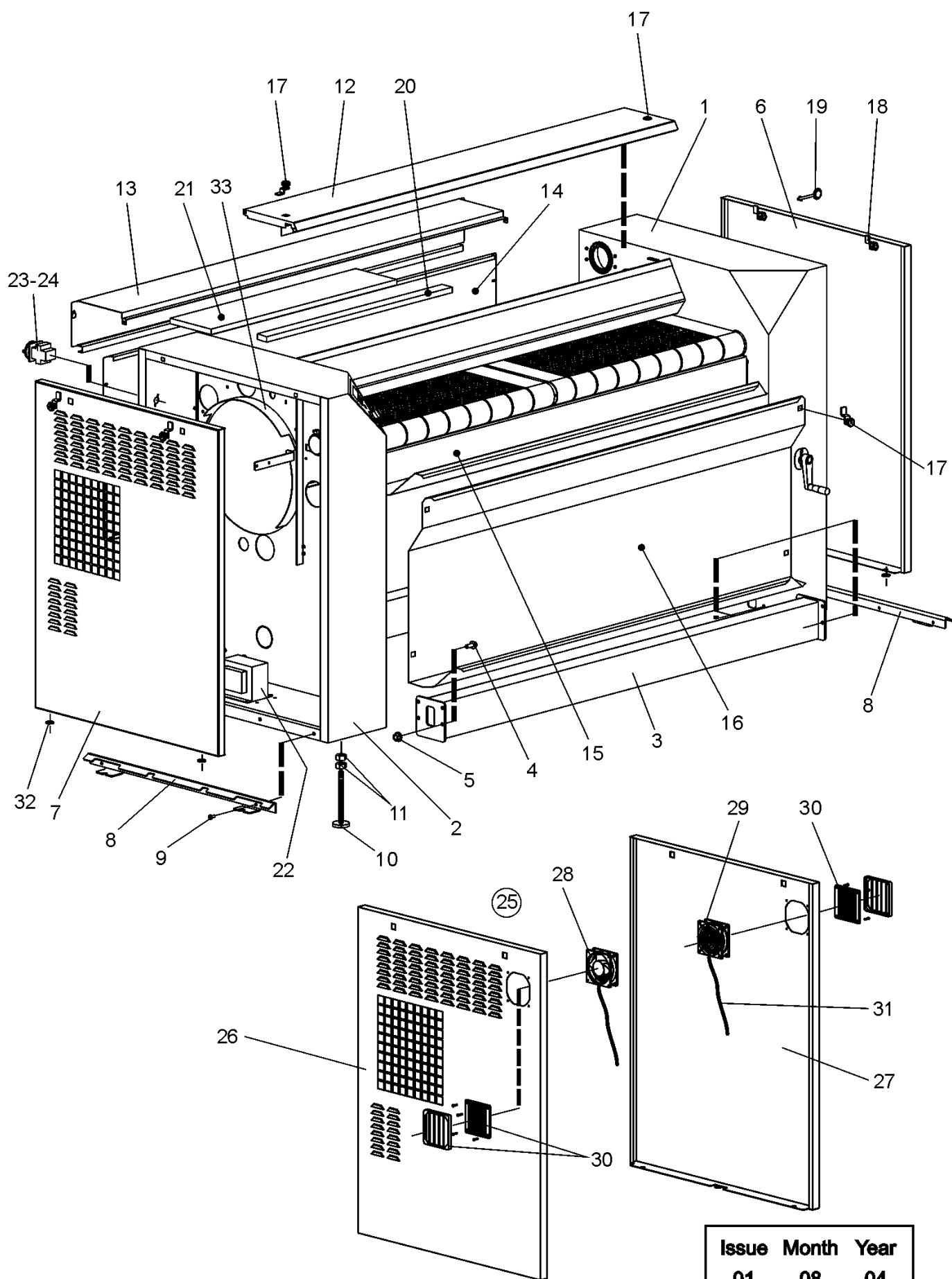
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Casing

Carrosserie

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610786/1	1	8	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
		IC4 4821 R								
			IC4 4825 R							
				IC4 4828 R						
					IC4 4832 R					
1	1	1	1	1	1	32104286	Frame	Caisson	3	Right
2	1	1	1	1	1	32104288	Frame	Caisson	3	Left
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32103788	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	
		1				32100194	Upper casing	Carter supérieur	3	
			1			32100193	Upper casing	Carter supérieur	3	
				1		32100192	Upper casing	Carter supérieur	3	
					1	32100191	Upper casing	Carter supérieur	3	
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
14	1				1	32104201	Rear housing	Carter arrière	3	Upper
		1				32104335	Rear housing	Carter arrière	3	Lower
			1			32104334	Rear housing	Carter arrière	3	Lower
				1		32104333	Rear housing	Carter arrière	3	Lower
					1	32104332	Rear housing	Carter arrière	3	Lower
15	1				1	32104331	Rear housing	Carter arrière	3	Lower
		1				32100305	Feeding vat	Bac d'engagement	3	
			1			32100304	Feeding vat	Bac d'engagement	3	
				1		32100303	Feeding vat	Bac d'engagement	3	
					1	32100302	Feeding vat	Bac d'engagement	3	
16	1				1	32100301	Feeding vat	Bac d'engagement	3	
		1				32101345	Front housing	Carter avant	3	
			1			32101344	Front housing	Carter avant	3	
				1		32101343	Front housing	Carter avant	3	
					1	32101342	Front housing	Carter avant	3	
17	6	6	6	6	6	32101341	Front housing	Carter avant	3	
18	4	4	4	4	4	74030092	Lock	Serrure	3	L=32mm
19	3	3	3	3	3	74030103	Lock	Serrure	3	L=38mm
20	-	-	-	-	-	74030141	Key	Clé	3	
21	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
22	1	1	1	1	1	75011085	Foam	Mousse	3	930x205x20
23	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Electric heating



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Issue	Month	Year
01	08	04

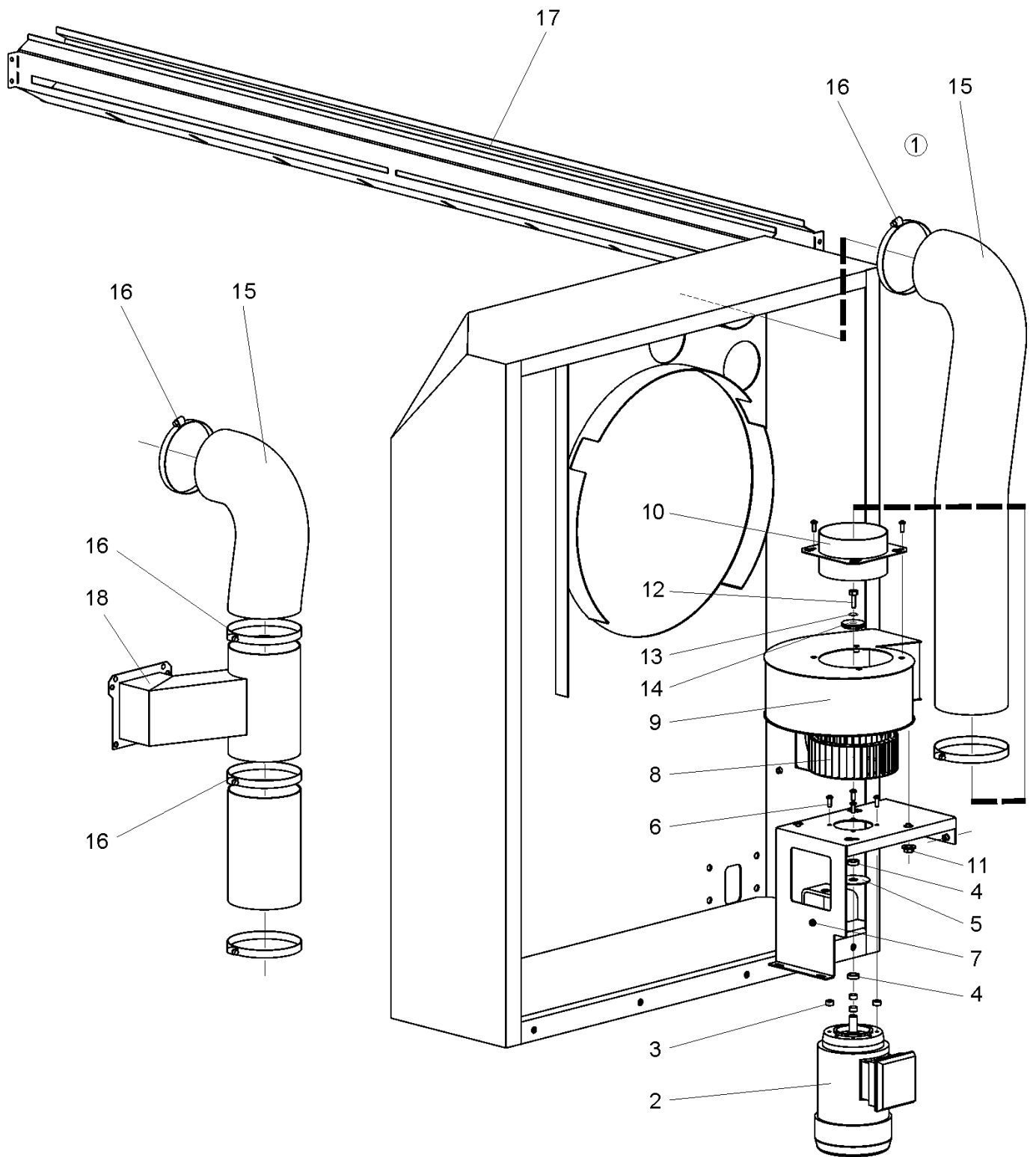
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Casing

Carrosserie

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610786/1	1	8	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
24	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
		1	1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
	25	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	26	1	1	1	1	32104311	•Side frame	•Carter latéral	3	Left
27	1	1	1	1	1		•Side frame	•Carter latéral	1,2	Right
28	2	2	2	2	2		•Cooler fan	•Ventilateur	1,2	
29	2	2	2	2	2		•Protective grid	•Grille de protection	3	
30	2	2	2	2	2		•Grid	•Grille	3	Outside
31	1	1	1	1	1		•Cable set	•Toron	3	
32	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
33	2	2	2	2	2	73016166	Insulator	Isolant	3	



610776

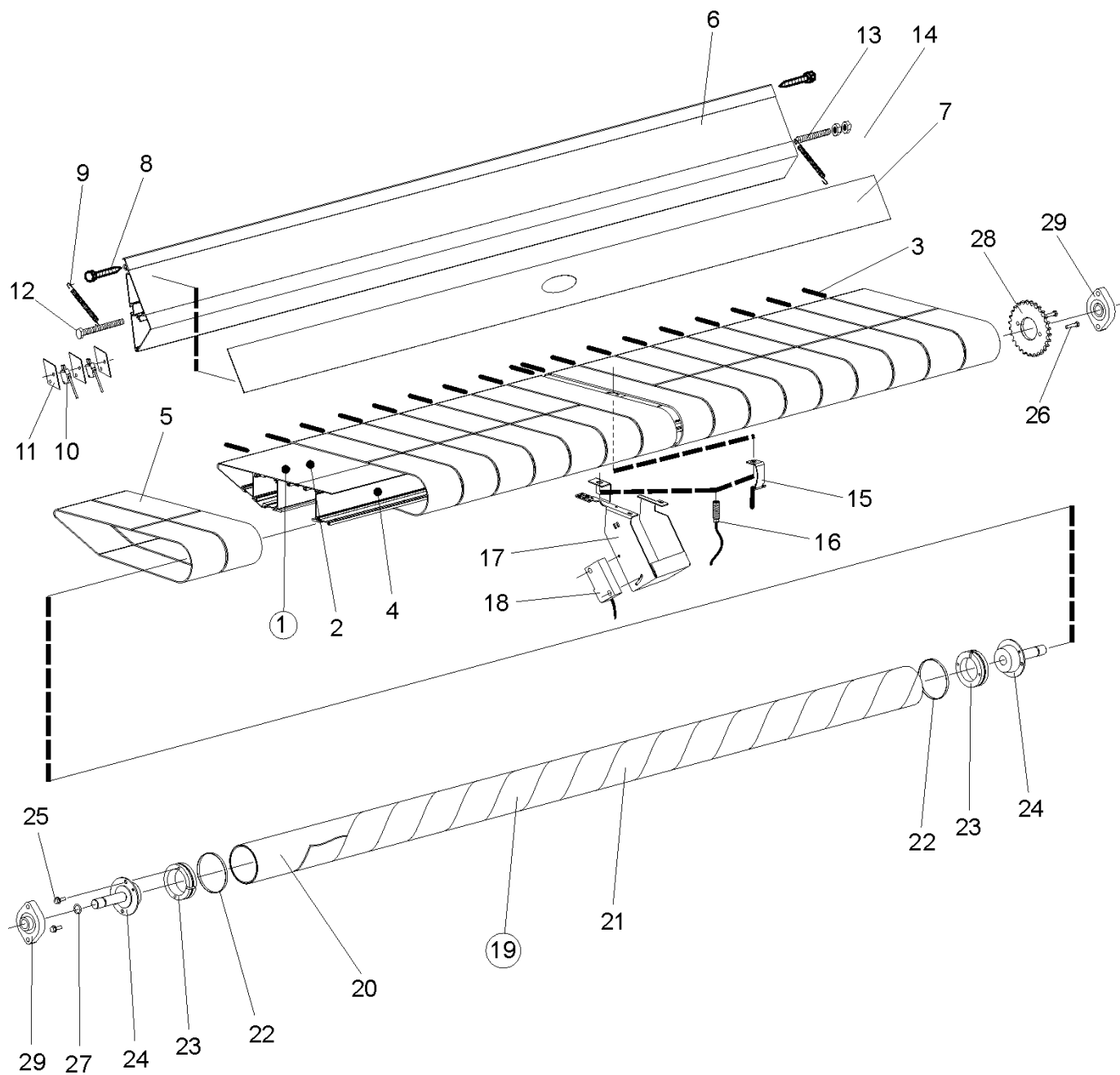
Issue	Month	Year
01	06	04

IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R**Suction device and ventilation**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	1	6	2004

Aspiration et ventilation

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R										
	IC4 4821 R										
	IC4 4825 R										
	IC4 4828 R										
	IC4 4832 R										
1	1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	1	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	
8	1	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	1	32101362	•Spiral	•Volute	3	
10	1	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1						32104375	Vapour suction tube	Tube aspiration des buées	3	
		1					32104374	Vapour suction tube	Tube aspiration des buées	3	
			1				32104373	Vapour suction tube	Tube aspiration des buées	3	
				1			32104372	Vapour suction tube	Tube aspiration des buées	3	
					1		32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating



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Issue	Month	Year
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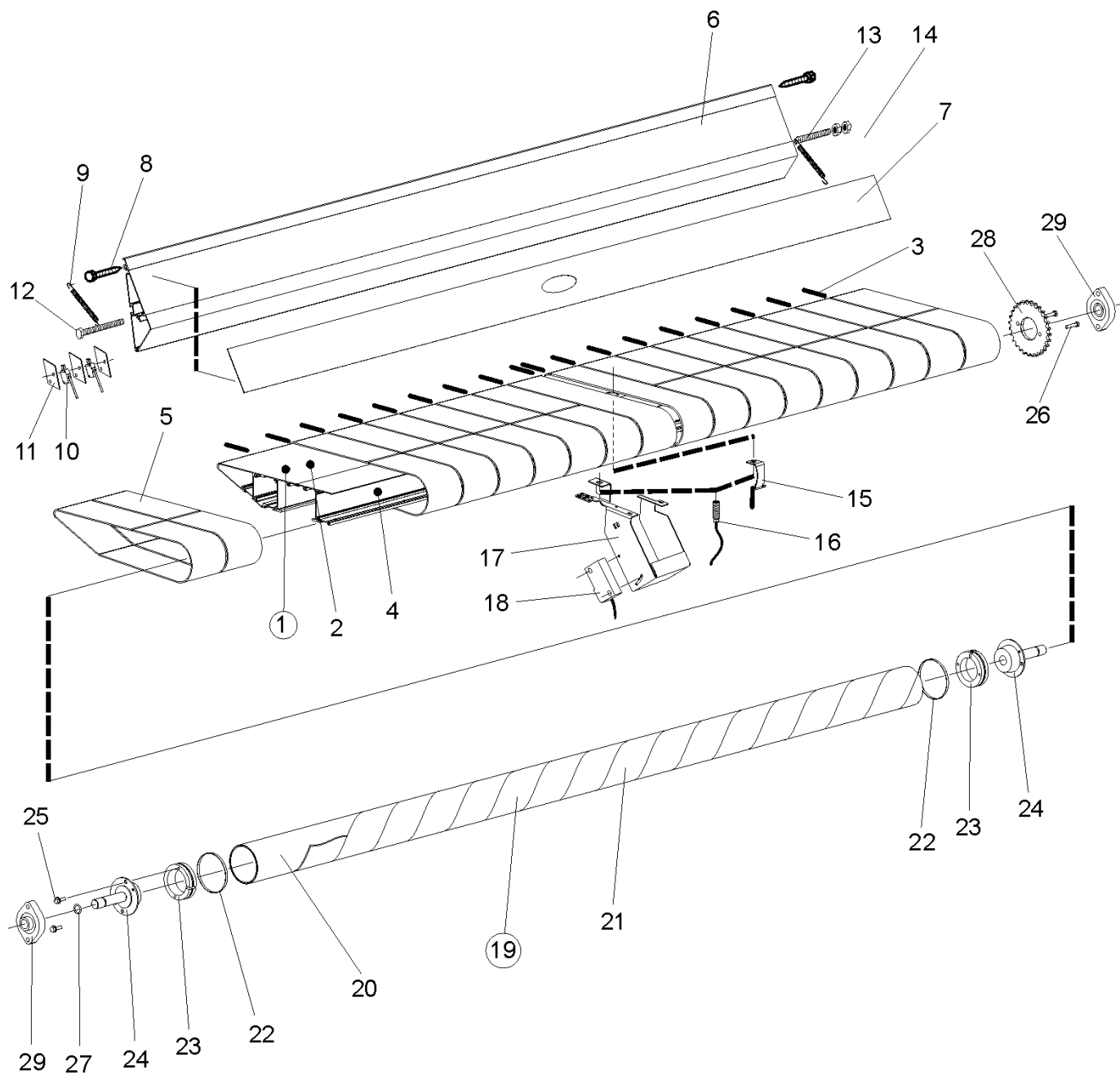
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Feeding table

Table engagement

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610777/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
		IC4 4821 R								
			IC4 4825 R							
				IC4 4828 R						
					IC4 4832 R					
1	1					32100675	Feeding table	Table d'engagement	3	Complete
		1				32100674	Feeding table	Table d'engagement	3	Complete
			1			32100673	Feeding table	Table d'engagement	3	Complete
				1		32100672	Feeding table	Table d'engagement	3	Complete
					1	32100671	Feeding table	Table d'engagement	3	Complete
2	1						•Feeding table	•Table d'engagement	3	
		1					•Feeding table	•Table d'engagement	3	
			1				•Feeding table	•Table d'engagement	3	
				1			•Feeding table	•Table d'engagement	3	
					1		•Feeding table	•Table d'engagement	1,2	
3	18	20	24	26	30	74023105	•Pin	•Goupille	3	Ø3x30
4	1					64000505	Intermediate table	Table intermédiaire	3	
		1				64000504	Intermediate table	Table intermédiaire	3	
			1			64000503	Intermediate table	Table intermédiaire	3	
				1		64000502	Intermediate table	Table intermédiaire	3	
					1	64000501	Intermediate table	Table intermédiaire	3	
5	18	20	24	26	30	77010219	Feeding strip	Bande d'engagement	1,2	
6	1					32100605	Finger protection	Sécurité mains	3	
		1				32100604	Finger protection	Sécurité mains	3	
			1			32100603	Finger protection	Sécurité mains	3	
				1		32100602	Finger protection	Sécurité mains	3	
					1	32100601	Finger protection	Sécurité mains	3	
7	1					32102345	Upper side casing	Bandeau façade	3	
		1				32102344	Upper side casing	Bandeau façade	3	
			1			32102343	Upper side casing	Bandeau façade	3	
				1		32102342	Upper side casing	Bandeau façade	3	
					1	32102341	Upper side casing	Bandeau façade	3	
8	2	2	2	2	2	74020234	Screw	Vis	3	M8x25
9	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3	
10	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
11	3	3	3	3	3	71078020	End plate	Plaque isolante	3	
12	1	1	1	1	1	74020054	Screw	Vis	3	M6x50
13	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70
14	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
15	1	1	1	1	1	32103565	Cells support	Support cellules	3	
16	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only
18	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2	
19	1					55012405	Feeding satellite	Satellite engagement	3	Complete
		1				55012404	Feeding satellite	Satellite engagement	3	Complete
			1			55012403	Feeding satellite	Satellite engagement	3	Complete
				1		55012402	Feeding satellite	Satellite engagement	3	Complete
					1	55012401	Feeding satellite	Satellite engagement	3	Complete
20	1					32100065	•Pipe	•Tube	3	
		1				32100064	•Pipe	•Tube	3	
			1			32100063	•Pipe	•Tube	3	
				1		32100062	•Pipe	•Tube	3	
					1	32100061	•Pipe	•Tube	3	
21	11	12	14	15	17	77010002	•Adhesive strip	•Bande adhésive	3	
22	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
23	2	2	2	2	2	32100021	•Cone	•Cône	3	
24	2	2	2	2	2	32103831	•Ferrule	•Embout	3	
25	2	2	2	2	2	74033003	•Screw	•Vis	3	M6x20
26	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30



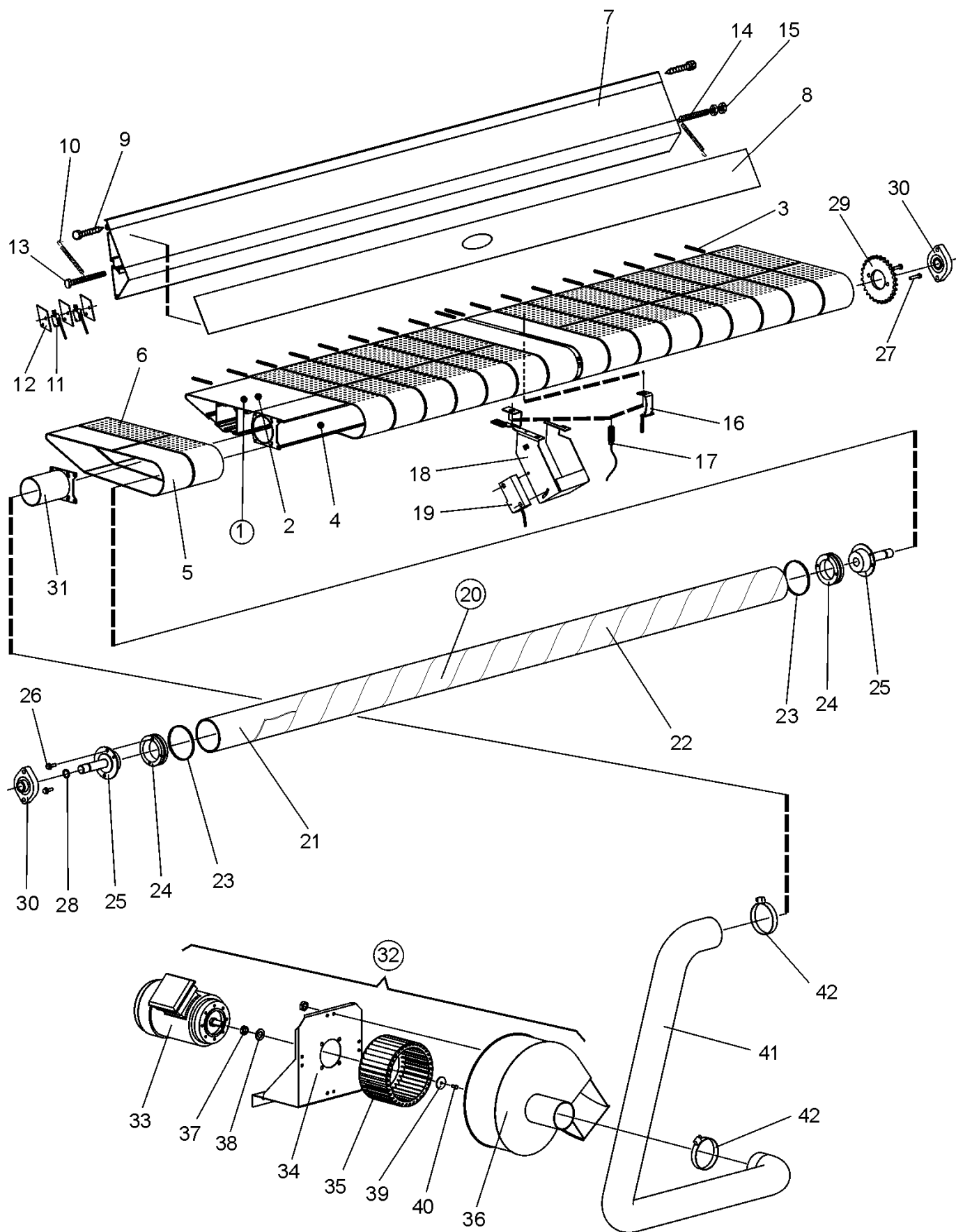
610777

Issue	Month	Year
01	06	04

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610777/1	1	6	2004

610777/1 1 6 2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
		IC4 4821 R								
			IC4 4825 R							
				IC4 4828 R						
					IC4 4832 R					
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15
28	1	1	1	1	1	32104347	•Disc	•Disque	3	28 tooth
29	2	2	2	2	2	73010080	Bearing box	Palier	3	



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Issue	Month	Year
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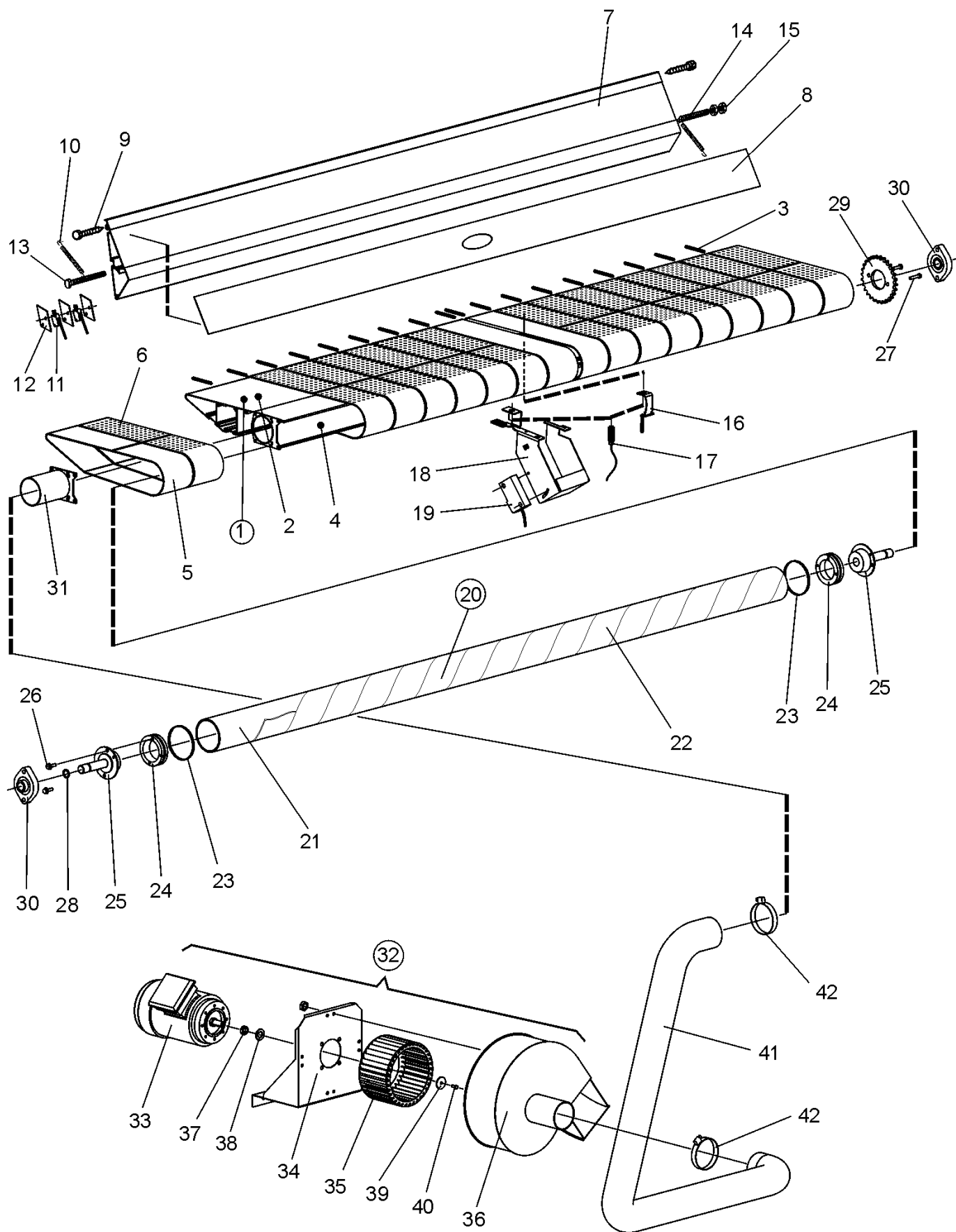
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
1	1					32100675	Feeding table	Table d'engagement	3	Complete
		1				32100674	Feeding table	Table d'engagement	3	Complete
			1			32100673	Feeding table	Table d'engagement	3	Complete
				1		32100672	Feeding table	Table d'engagement	3	Complete
					1	32100671	Feeding table	Table d'engagement	3	Complete
2	1						•Feeding table	•Table d'engagement	3	
		1					•Feeding table	•Table d'engagement	3	
			1				•Feeding table	•Table d'engagement	3	
				1			•Feeding table	•Table d'engagement	3	
					1		•Feeding table	•Table d'engagement	1,2	
3	18	20	24	26	30	74023105	•Pin	•Goupille	3	Ø3x30
4	1					32102825	Extractor table	Table aspirante	3	
		1				32102824	Extractor table	Table aspirante	3	
			1			32102823	Extractor table	Table aspirante	3	
				1		32102822	Extractor table	Table aspirante	3	
					1	32102821	Extractor table	Table aspirante	3	
5	4	4	4	4	4	77010219	Feeding strip	Bande d'engagement	1,2	
6	14	16	20	22	26	77010252	Feeding strip	Bande d'engagement	1,2	
7	1					32100605	Finger protection	Sécurité mains	3	
		1				32100604	Finger protection	Sécurité mains	3	
			1			32100603	Finger protection	Sécurité mains	3	
				1		32100602	Finger protection	Sécurité mains	3	
					1	32100601	Finger protection	Sécurité mains	3	
8	1					32102345	Upper side casing	Bandeau façade	3	
		1				32102344	Upper side casing	Bandeau façade	3	
			1			32102343	Upper side casing	Bandeau façade	3	
				1		32102342	Upper side casing	Bandeau façade	3	
					1	32102341	Upper side casing	Bandeau façade	3	
9	2	2	2	2	2	74020234	Screw	Vis	3	M8x25
10	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3	
11	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
12	3	3	3	3	3	71078020	End plate	Plaque isolante	3	
13	1	1	1	1	1	74020054	Screw	Vis	3	M6x50
14	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70
15	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
16	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1	32103644	Photocell	Cellule photoélectrique	1,2	
18	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only
19	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2	
20	1					55012405	Feeding satellite	Satellite engagement	3	Complete
		1				55012404	Feeding satellite	Satellite engagement	3	Complete
			1			55012403	Feeding satellite	Satellite engagement	3	Complete
				1		55012402	Feeding satellite	Satellite engagement	3	Complete
					1	55012401	Feeding satellite	Satellite engagement	3	Complete
21	1					32100065	Pipe	Tube	3	
		1				32100064	Pipe	Tube	3	
			1			32100063	Pipe	Tube	3	
				1		32100062	Pipe	Tube	3	
					1	32100061	Pipe	Tube	3	
22	11	12	14	15	17	77010002	Adhesive strip	Bande adhésive	3	
23	2	2	2	2	2	72046158	Clamp	Collier de serrage	3	
24	2	2	2	2	2	32100021	Cone	Cône	3	
25	2	2	2	2	2	32103831	Ferrule	Embout	3	
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20



610778

Issue	Month	Year
01	06	04

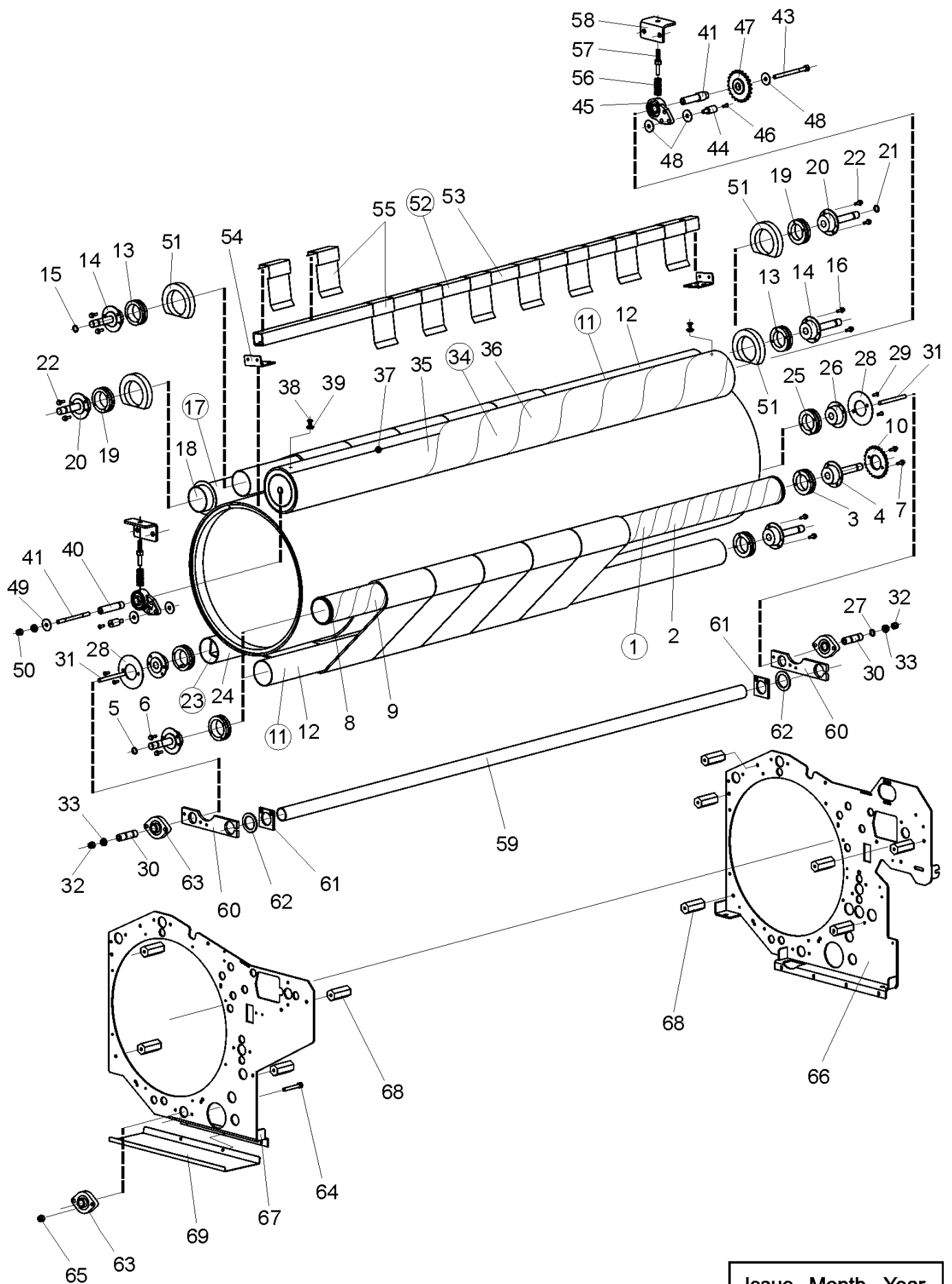
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 tooth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	1	2	32102798	Flange	Bride	3	
32	1	1	1	1	2	55012183	Turbine	Turbine	3	Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36	1	1	1	1	1	32102819	•Spiral	•Volute	3	
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	1	1	1	1	1	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	1	1	1	1	2	75015195	Hose	Tuyau flexible	3	Ø70
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90



610785

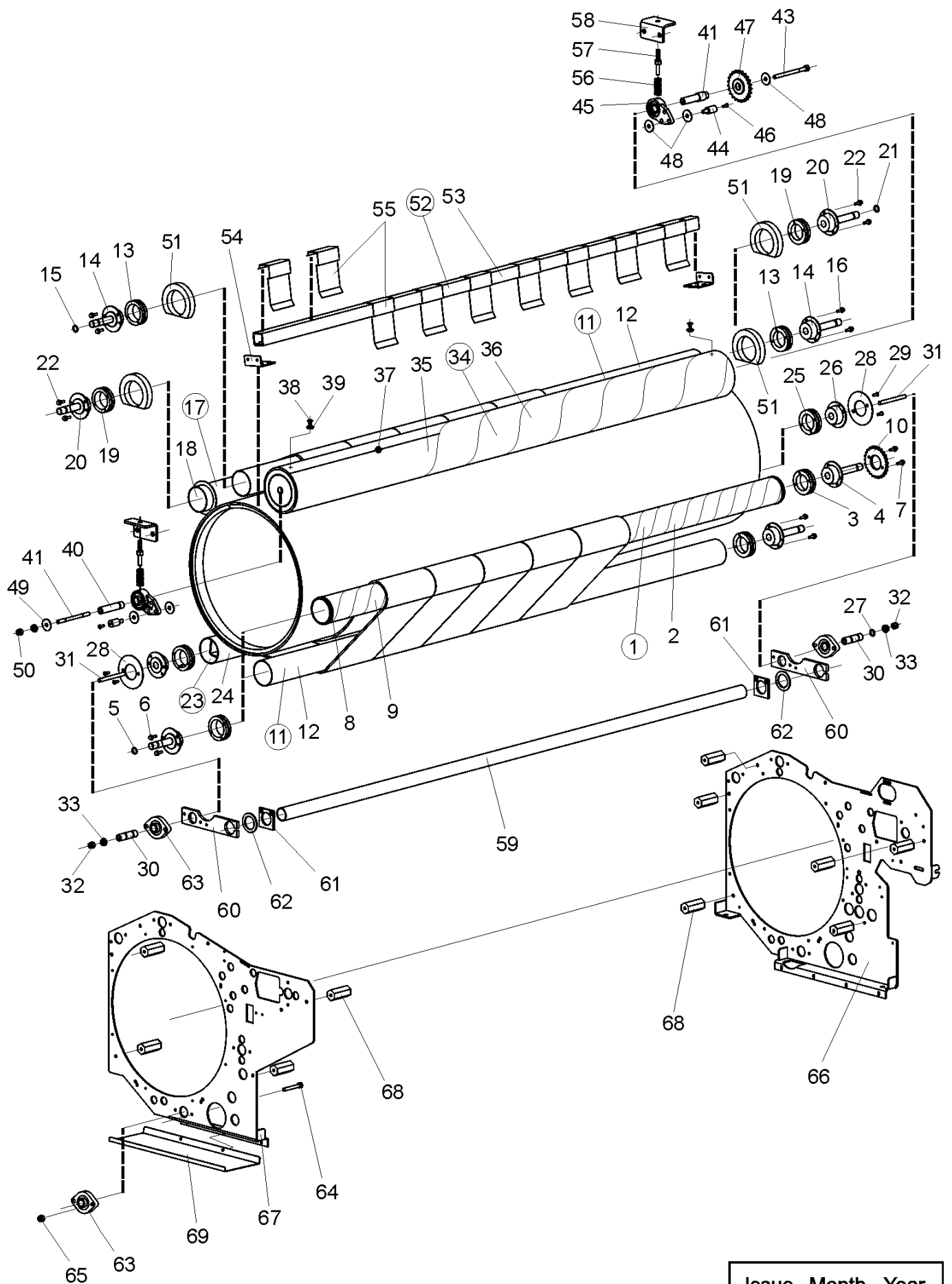
Issue	Month	Year
01	06	04

IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 1 7 2004

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC4 4819 R					
	IC4 4821 R					
	IC4 4825 R					
	IC4 4828 R					
	IC4 4832 R					
	1		55012015	Driving satellite	3	Complete
	1		55012014	Driving satellite	3	Complete
	1		55012013	Driving satellite	3	Complete
	1		55012012	Driving satellite	3	Complete
	1		55012011	Driving satellite	3	Complete
	1		32100065	•Pipe	3	
	1		32100064	•Pipe	3	
	1		32100063	•Pipe	3	
	1		32100062	•Pipe	3	
	1		32100061	•Pipe	3	
	2	2	32100021	•Cone	3	
	2	2	32103831	•Ferrule	3	
	1	1	73016189	•O-ring	3	Ø15
	2	2	74033003	•Screw	3	M6x20
	2	2	74020030	•Screw	3	M6x30
	2	2	72046158	•Clamp	3	
	11m	12m	77010002	•Adhesive strip	3	
	1	1	32100988	•Disc	3	25 tooth
	2		55012025	Gear satellite	3	Complete
	2		55021024	Gear satellite	3	Complete
	2		55012023	Gear satellite	3	Complete
	2		55012022	Gear satellite	3	Complete
	1		55012021	Gear satellite	3	Complete
12	1		32100065	•Pipe	3	
	1		32100064	•Pipe	3	
	1		32100063	•Pipe	3	
	1		32100062	•Pipe	3	
	1		32100061	•Pipe	3	
	2	2	32100021	•Cone	3	
	2	2	32103831	•Ferrule	3	
	1	1	73016189	•O-ring	3	Ø15
	4	4	74033003	•Screw	3	M6x20
	1		55012035	Strips guide satellite	3	Complete
	1		55012034	Strips guide satellite	3	Complete
	1		55012033	Strips guide satellite	3	Complete
18	1		55012032	Strips guide satellite	3	Complete
	1		55012031	Strips guide satellite	3	Complete
	1		32100075	•Pipe	3	
	1		32100074	•Pipe	3	
	1		32100073	•Pipe	3	
	1		32100072	•Pipe	3	
	1		32100071	•Pipe	3	
	2	2	32100021	•Cone	3	
	2	2	32103831	•Ferrule	3	
	1	1	73016189	•O-ring	3	Ø15
	4	4	74033003	•Screw	3	M6x20
	1		55012045	Tension satellite	3	Complete
24	1		55012044	Tension satellite	3	Complete
	1		55012043	Tension satellite	3	Complete
	1		55012042	Tension satellite	3	Complete
	1		55012041	Tension satellite	3	Complete
	1		32100085	•Pipe	3	
	1		32100084	•Pipe	3	
	1		32100083	•Pipe	3	



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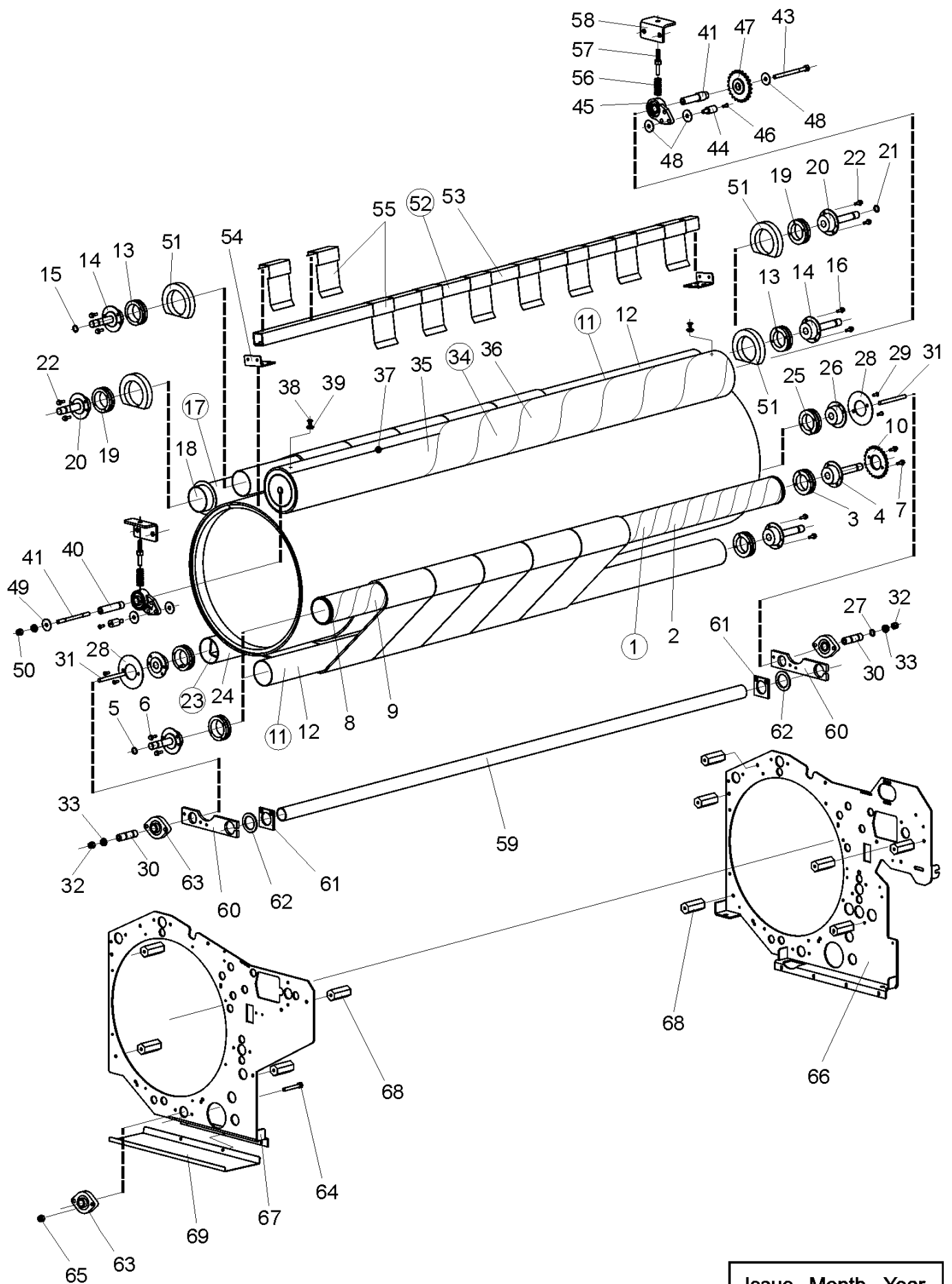
Issue	Month	Year
01	06	04

IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 1 7 2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
					1	32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32100024	•Ferrule	•Embout	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32100036	•Shaft	•Axe	3	
31	2	2	2	2	2	74010126	•Tension rod	•Tirant	3	M10x110
32	2	2	2	2	2	74033405	•Locking nut	•Ecrou frein	3	M10
33	2	2	2	2	2	74033204	•Cage nut	•Ecrou	3	M10
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex clothing	•Garniture Nomex	3	
		1				77010282	•Nomex clothing	•Garniture Nomex	3	
			1			77010283	•Nomex clothing	•Garniture Nomex	3	
				1		77010284	•Nomex clothing	•Garniture Nomex	3	
					1	77010285	•Nomex clothing	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	M6x16
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
42	1	1	1	1	1	74010120	•Tension rod	•Tirant	3	Long
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 tooth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
49	1	1	1	1	1	74033204	•Cage nut	•Ecrou	3	M10
50	1	1	1	1	1	74033405	•Locking nut	•Ecrou frein	3	M10
51	4	4	4	4	4	32101307	Door gasket	Joint d'étanchéité	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



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Issue	Month	Year
01	06	04

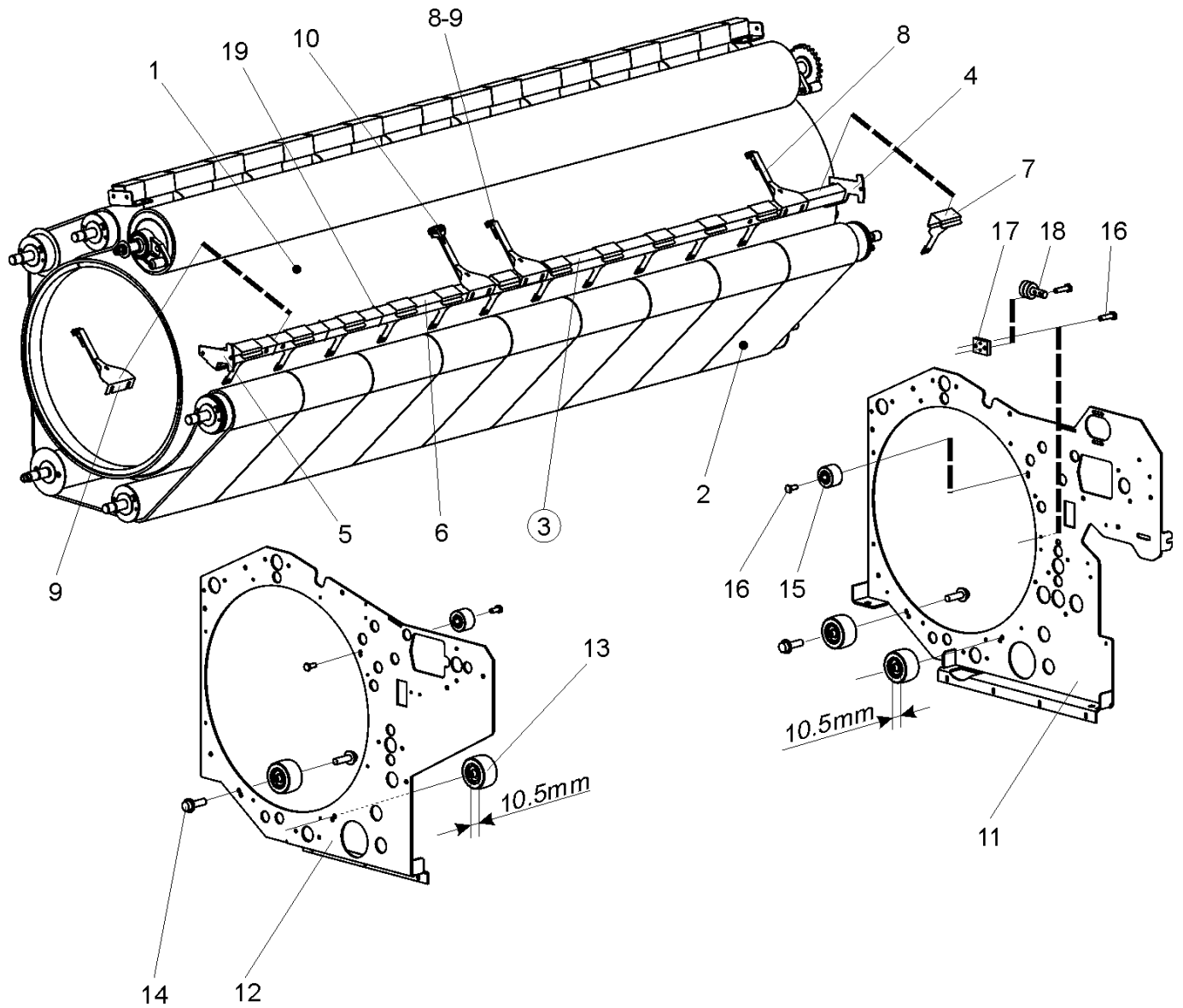
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	1	7	2004

Satellites

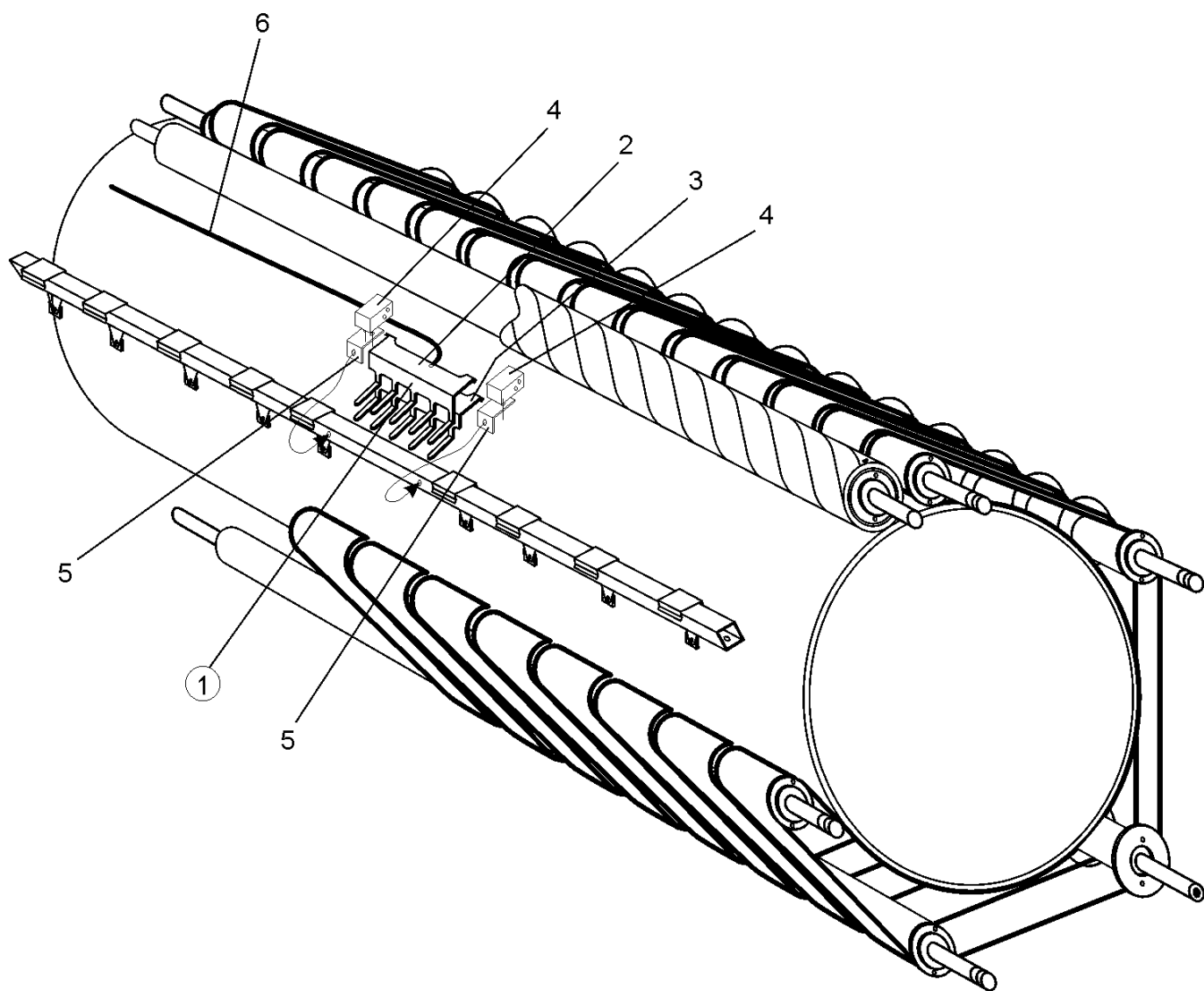
Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
55 56 57 58 59 60 61 62 63 64 65 66 67 68 69	IC4 4819 R										
	IC4 4821 R										
	IC4 4825 R										
	IC4 4828 R										
	IC4 4832 R										
	9	10	12	13	15		32103729	•Stripper	•Décolleur	3	
	2	2	2	2	2		32101249	Detaching spring	Ressort de décolleur	3	
	2	2	2	2	2		32104241	Heating element	Guide	3	
	2	2	2	2	2		32104242	Corner element	Equerre	3	
	1						32100115	Pipe	Tube	3	
		1					32100114	Pipe	Tube	3	
			1				32100113	Pipe	Tube	3	
				1			32100112	Pipe	Tube	3	
					1		32100111	Pipe	Tube	3	
	2	2	2	2	2		32103828	Tension arm	Bras tendeur	3	
	2	2	2	2	2		32100105	Heating element	Guide	3	
	2	2	2	2	2		32103829	Spacer	Entretoise	3	
	12	12	12	12	12		73010080	Bearing box	Palier	1,2	
	24	24	24	24	24		74033010	Screw	Vis	3	M8x35
	24	24	24	24	24		74011205	Locking nut	Ecrou frein	3	M8
	1	1	1	1	1		32104243	Plate	Platine	3	Right
	1	1	1	1	1		32104244	Plate	Platine	3	Left
	12	12	12	12	12		32100041	Spacer	Entretoise	3	
	1	1	1	1	1		32104324	Deflector	Défecteur	3	



IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R**Cylinders and strippers bar****Cylindres et barre décolleurs**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/1	1	6	2004

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC4 4819 R					
	IC4 4821 R					
	IC4 4825 R					
	IC4 4828 R					
	IC4 4832 R					
	1		32103915	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103914	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103913	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103912	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103911	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
	1		32103865	Cylinder	Cylindre	3 Ø479mm Stainless
	1		32103864	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103863	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103862	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103861	Cylinder	Cylindre	3 Ø479mm Stainless
	1		32102685	Cylinder	Cylindre	3 Dubixium®
		1	32102684	Cylinder	Cylindre	3 Dubixium®
		1	32102683	Cylinder	Cylindre	3 Dubixium®
		1	32102682	Cylinder	Cylindre	3 Dubixium®
		1	32102681	Cylinder	Cylindre	3 Dubixium®
2	9	10	77010265	Ironing strip	Bande de repassage	1,2
3	1		55007976	Stripper's bar	Barre décolleurs	3 Complete
		1	55008274	Stripper's bar	Barre décolleurs	3 Complete
		1	55007992	Stripper's bar	Barre décolleurs	3 Complete
		1	55008304	Stripper's bar	Barre décolleurs	3 Complete
		1	55007133	Stripper's bar	Barre décolleurs	3 Complete
4	1	1	32100106	•Supporting bracket	•Patte de maintien	3 Right
5	1	1	32100107	•Supporting bracket	•Patte de maintien	3 Left
6	1		32100125	•Pipe	•Tube	3
		1	32100124	•Pipe	•Tube	3
		1	32100123	•Pipe	•Tube	1,2
		1	32100122	•Pipe	•Tube	3
		1	32100121	•Pipe	•Tube	3
7	12	13	32102191	•Stripper	•Décolleur	1,2
8	1	1	32103386	Temperature sensor	Capteur de température	1,2 L=4m PT100
9	2	2	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
10	1	1	32104160	Temperature sensor	Capteur de température	1,2 Safety
11	1	1	32104243	Plate	Platine	3 Right
12	1	1	32104244	Plate	Platine	3 Left
13	4	4	55007552	Cylinder support roller	Galet support cylindre	1,2
14	8	8	74033007	Screw	Vis	3 M8x20
15	1	1	32104168	Door stop	Butée	1,2
16	8	8	74033003	Screw	Vis	3 M6x20
17	1	1	32102807	Spacer	Entretoise	3
18	2	2	55012134	Roller	Galet	1,2 Upper
19	5	5	72046160	Cramp	Collier	3 L=372mm



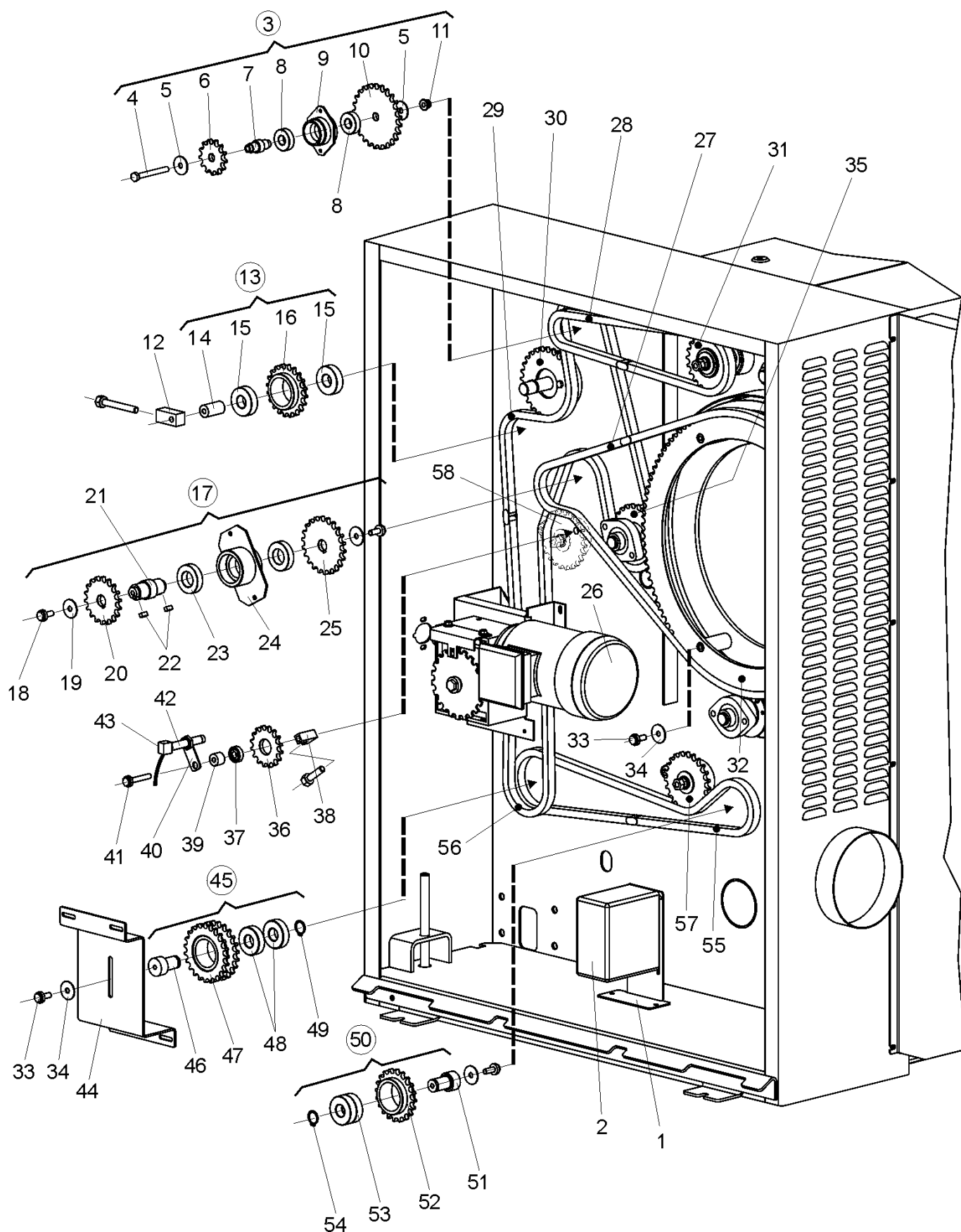
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

DIAMMS Option

Option DIAMMS

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610784/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	3m	71041096	•Cable	•Câble	1,2	2x0.22mm²



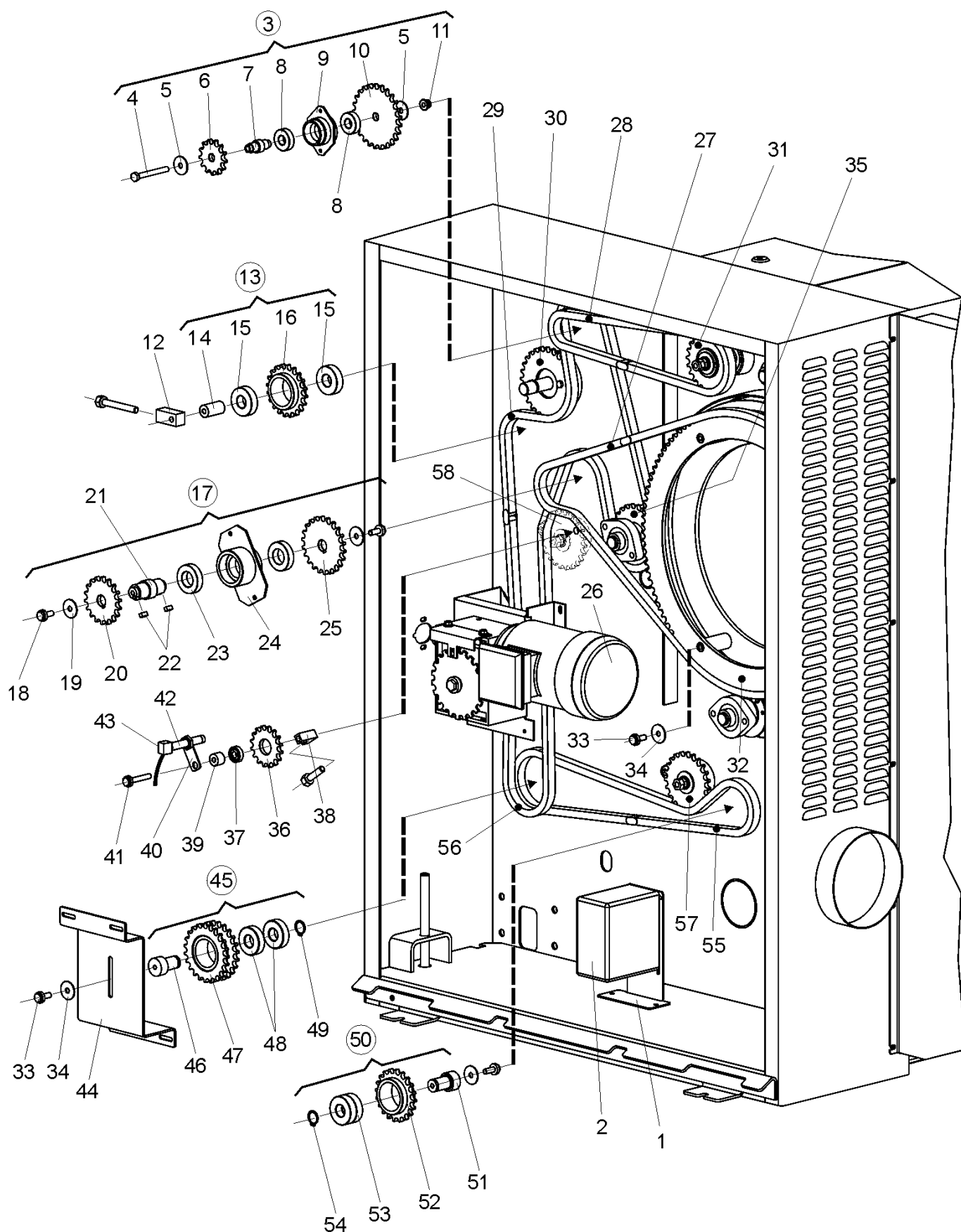
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610789/1	1	9	2004

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
		IC4 4821 R								
			IC4 4825 R							
				IC4 4828 R						
					IC4 4832 R					
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32007854	AC speed drive	Convertisseur de fréquence	1,2	Configurated
3	1	1	1	1	1	55012221	Drive pinion	Pignon d'entraînement	1,2	Complete
4	1	1	1	1	1	74020197	•Screw	•Vis	3	
5	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1	32103978	•Disc	•Disque	3	13 tooth
7	1	1	1	1	1	32100032	•Shaft	•Arbre	3	
8	2	2	2	2	2	73011149	•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1	32100160	•Bearing box	•Palier	3	
10	1	1	1	1	1	73020113	•Disc	•Disque	3	25 tooth
11	1	1	1	1	1	74033254	•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	32100029	•Shaft	•Axe	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1		•Hub	•Moyeu	3	
17	1	1	1	1	1	55012141	Drive pinion	Pignon d'entraînement	1,2	
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 tooth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
24	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	32103975	•Disc	•Disque	3	22 tooth
26	1	1	1	1	1	55012519	Back-gearred motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	32104347	Disc	Disque	3	28 tooth ill. 610777
31	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 tooth
32	1	1	1	1	1	32103879	Disc	Disque	3	114 tooth
33	4	4	4	4	4	74033007	Screw	Vis	3	M8x20
34	4	4	4	4	4	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	32100988	Disc	Disque	3	25 tooth
36	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
42	1	1	1	1	1	71050197	Inductive detector	Détecteur inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32101369	Support	Support	3	
45	1	1	1	1	1	55008595	Link wheel	Pignon de liaison	3	Complete
46	1	1	1	1	1	32101382	•Shaft	•Axe	3	
47	1	1	1	1	1		•Hub	•Moyeu	3	
48	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
49	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20



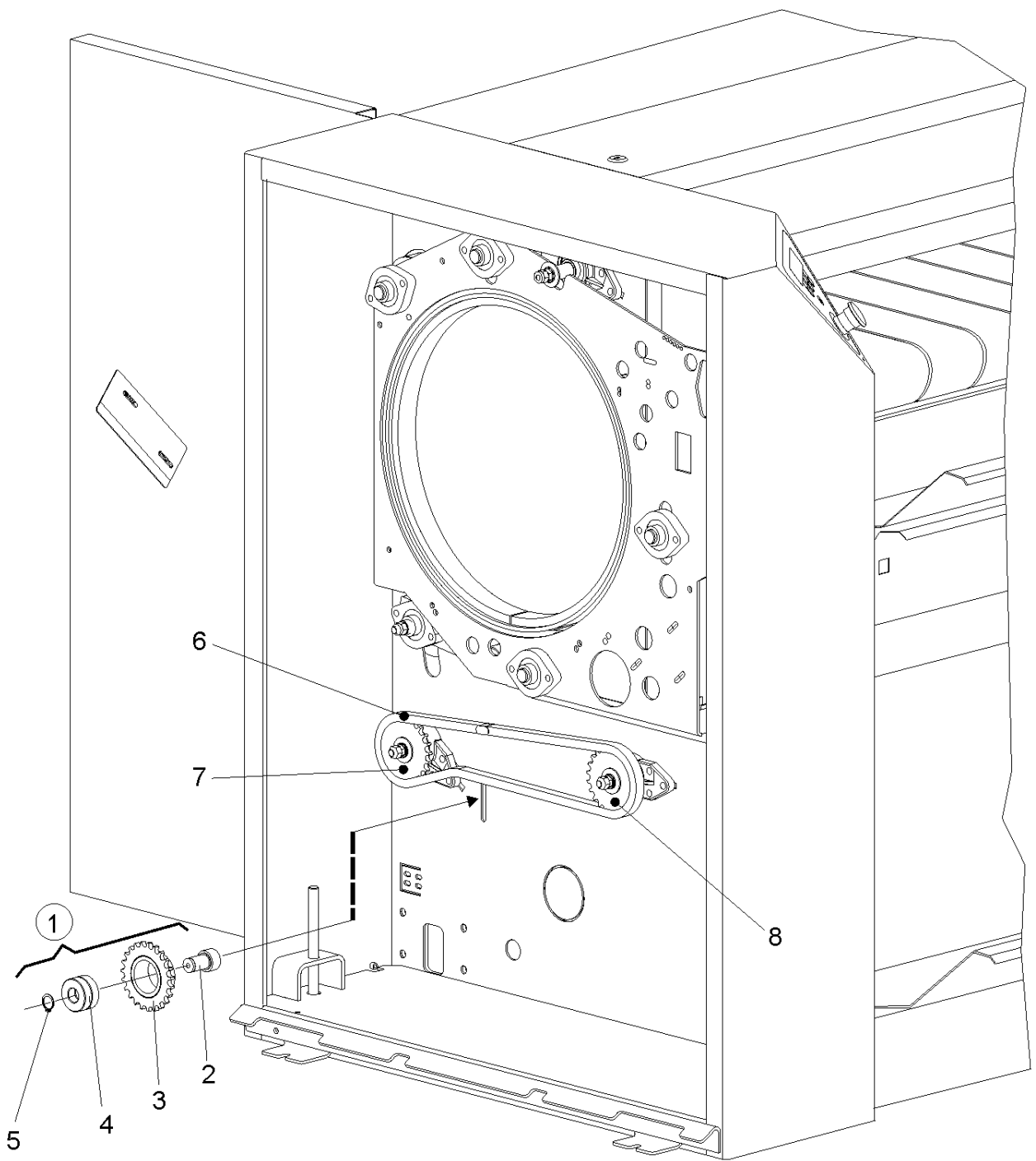
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610789/1	1	9	2004

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
50	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
	1	1	1	1	1	55012671	Link wheel	Pignon de liaison	3	Complete
	51	1	1	1	1	32101382	•Shaft	•Axe	3	
	52	1	1	1	1		•Hub	•Moyeu	3	
	53	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
	54	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
	55	1	1	1	1	32104467	Chain	Chaîne	3	Rear outlet driving
	56	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
	57	1				55008592	Control satellite	Satellite de commande		Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787
58	1					55008574	Upper satellite	Satellite supérieur		Complete ill. 610787
		1				55008880	Upper satellite	Satellite supérieur	3	Complete ill. 610787
			1			55008881	Upper satellite	Satellite supérieur	3	Complete ill. 610787
				1		55008882	Upper satellite	Satellite supérieur	3	Complete ill. 610787
					1	55008872	Upper satellite	Satellite supérieur	3	Complete ill. 610787



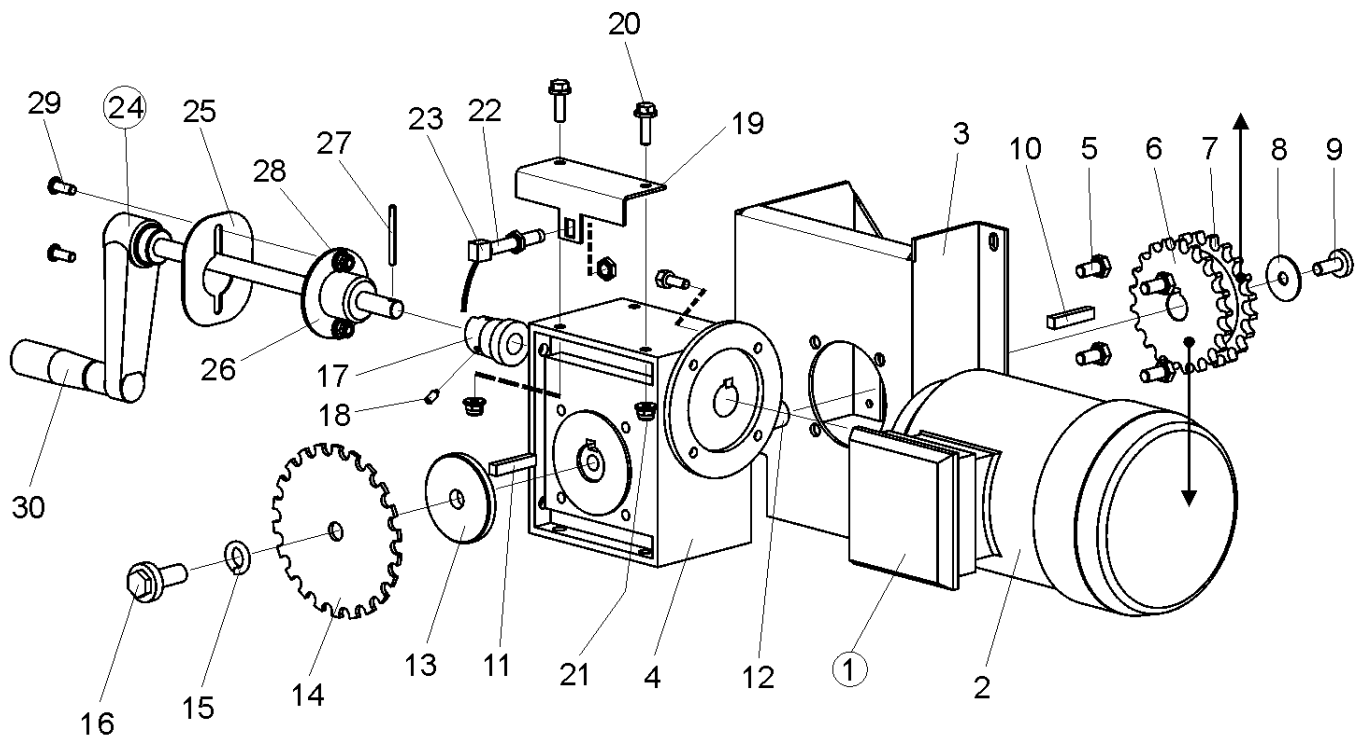
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Drive, left side

Entraînement, côté gauche

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610791/1	1	9	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
1	1	1	1	1	1	55008603	Tension gear	Pignon tendeur	3	
2	1	1	1	1	1	32101382	•Shaft	•Axe	3	
3	1	1	1	1	1		•Hub	•Moyeu	3	
4	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
5	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
6	1	1	1	1	1	32104466	Chain	Chaîne	3	Rear outlet driving
7	1					55008594	Lower satellite	Satellite inférieur	3	ill. 610788
		1				55008886	Lower satellite	Satellite inférieur	3	ill. 610788
			1			55008887	Lower satellite	Satellite inférieur	3	ill. 610788
				1		55008888	Lower satellite	Satellite inférieur	3	ill. 610788
					1	55008874	Lower satellite	Satellite inférieur	3	ill. 610788
8	1					55008592	Control satellite	Satellite de commande	3	Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787



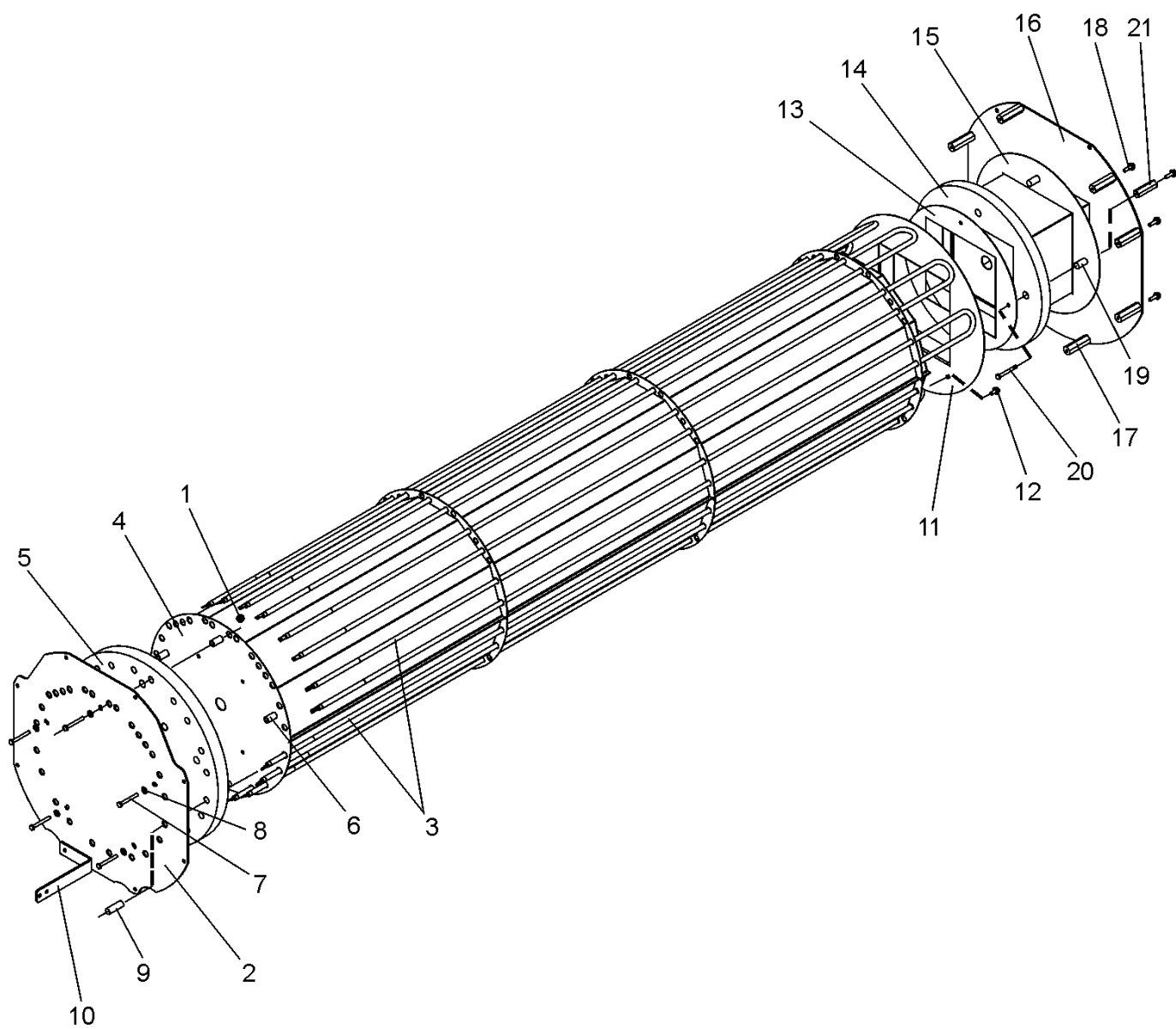
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Back-geared motor and hand control

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610779/1	1	8	2004

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete Complete
2	1	71014112	•Motor	•Moteur	1,2	0.75kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 tooth
7	1	32100984	•Disc	•Disque	3	21 tooth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	
11	1	32101644	•Key	•Clavette	3	
12	1	32100683	•Shaft	•Arbre	3	
13	1	310 0067-0P	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050197	Inductive detector	Détecteur inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55007112	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	32100144	•Handle	•Manivelle	3	



610765

Issue	Month	Year
01	06	04

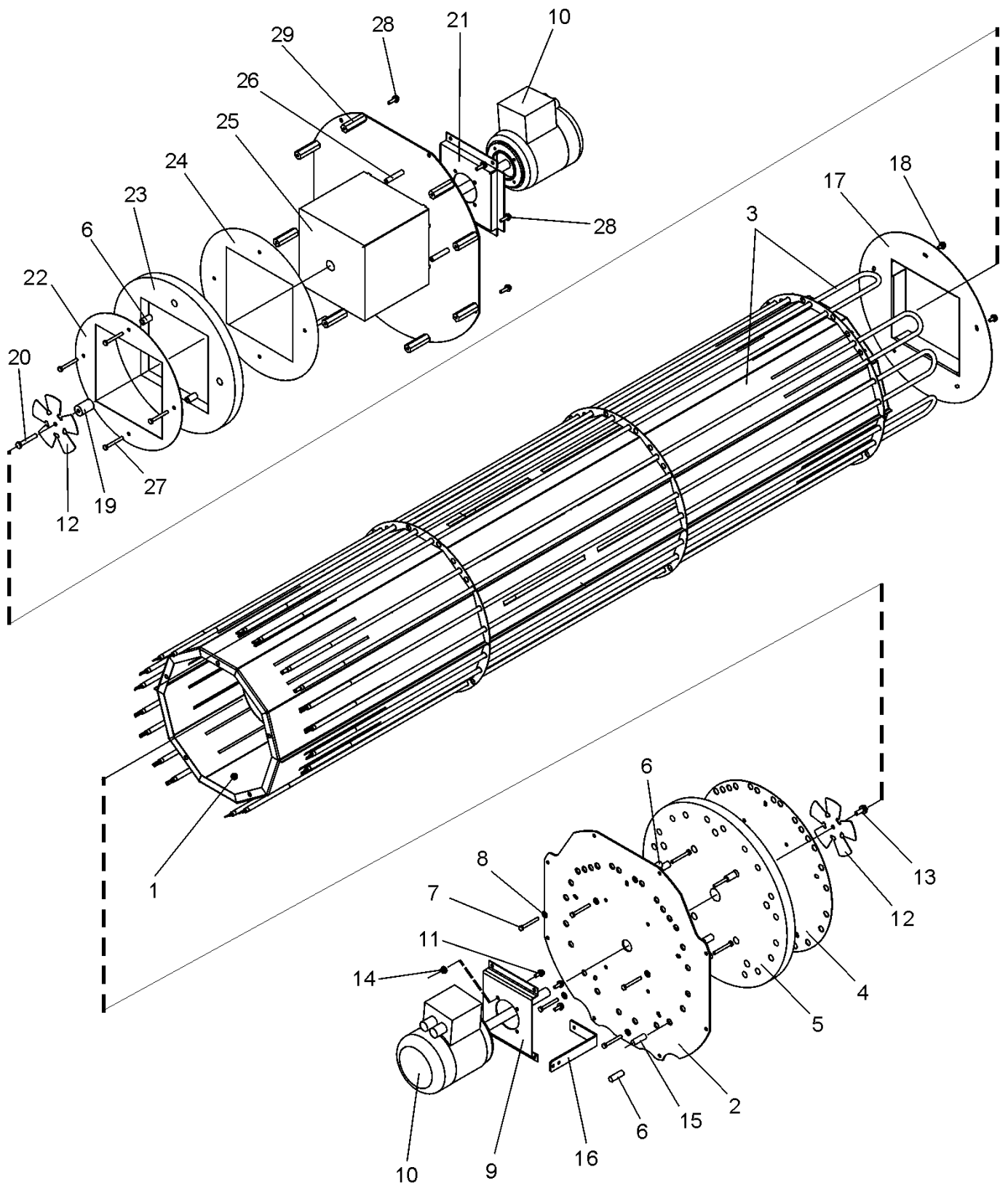
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Electrical heating

Chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610765/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
1	1					32101845	Resistors support	Support résistances	3	
		1				32101844	Resistors support	Support résistances	3	
			1			32101843	Resistors support	Support résistances	3	
				1		32101842	Resistors support	Support résistances	3	
					1	32101841	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103830	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	5	5	5	5	5	32100038	Spacer	Entretoise	3	
7	5	5	5	5	5	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
10	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
11	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
12	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
13	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
14	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
15	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
16	1	1	1	1	1	32103835	End flange	Flasque d'extrémité	3	Right
17	8	8	8	8	8	32103614	Spacer	Entretoise	3	
18	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
19	4	4	4	4	4	32100038	Spacer	Entretoise	3	
20	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
21	4	4	4	4	4	32103839	Spacer	Entretoise	3	



610766

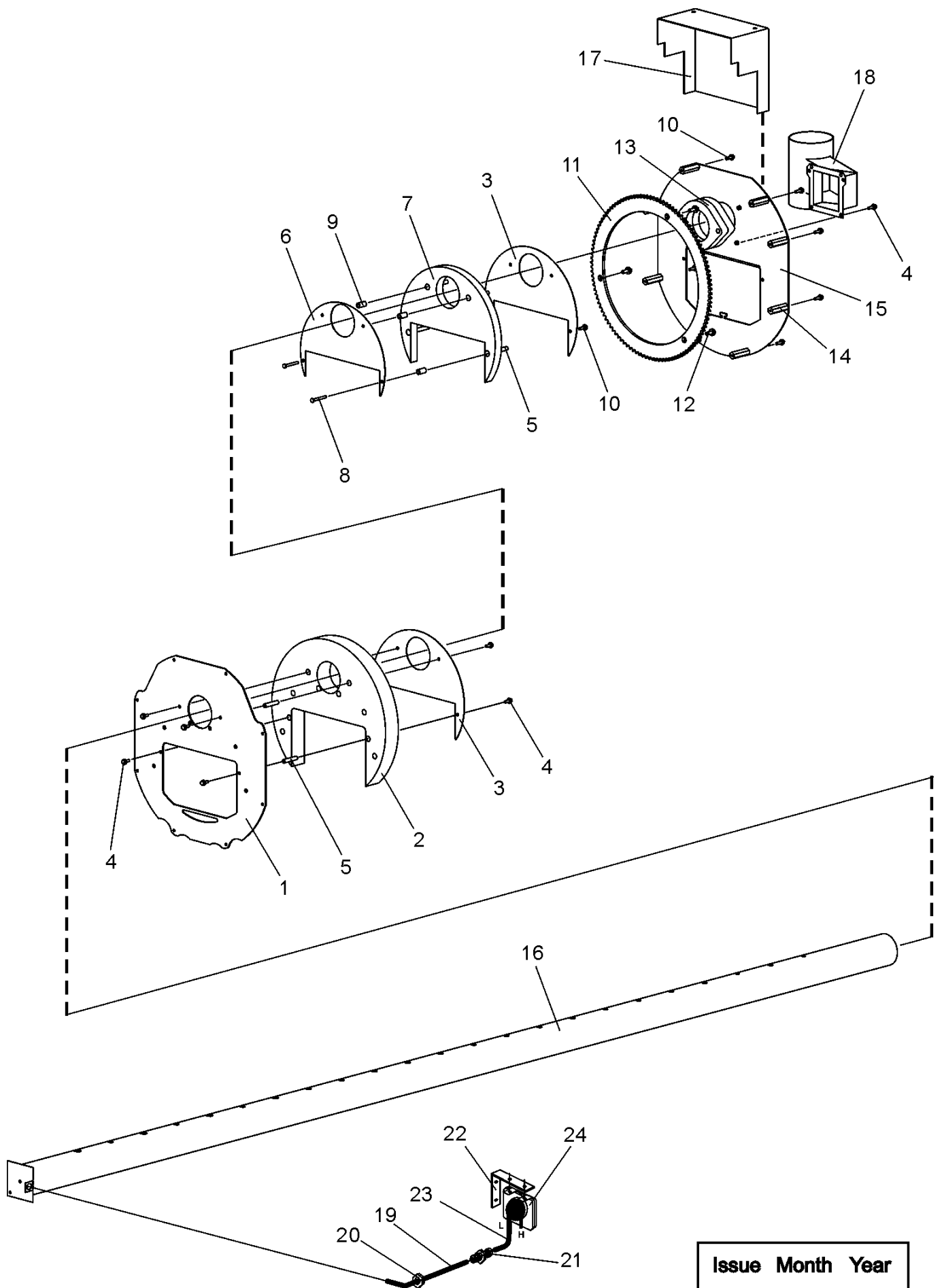
Issue	Month	Year
01	06	04

IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R**Electric heating with air circulation**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	1	6	2004

Chauffage électrique chaleur tournante

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
1	1					32101725	Resistors support	Support résistances	3	
		1				32101724	Resistors support	Support résistances	3	
			1			32101723	Resistors support	Support résistances	3	
				1		32101722	Resistors support	Support résistances	3	
					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020031	Screw	Vis	3	M8x50
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque d'extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	



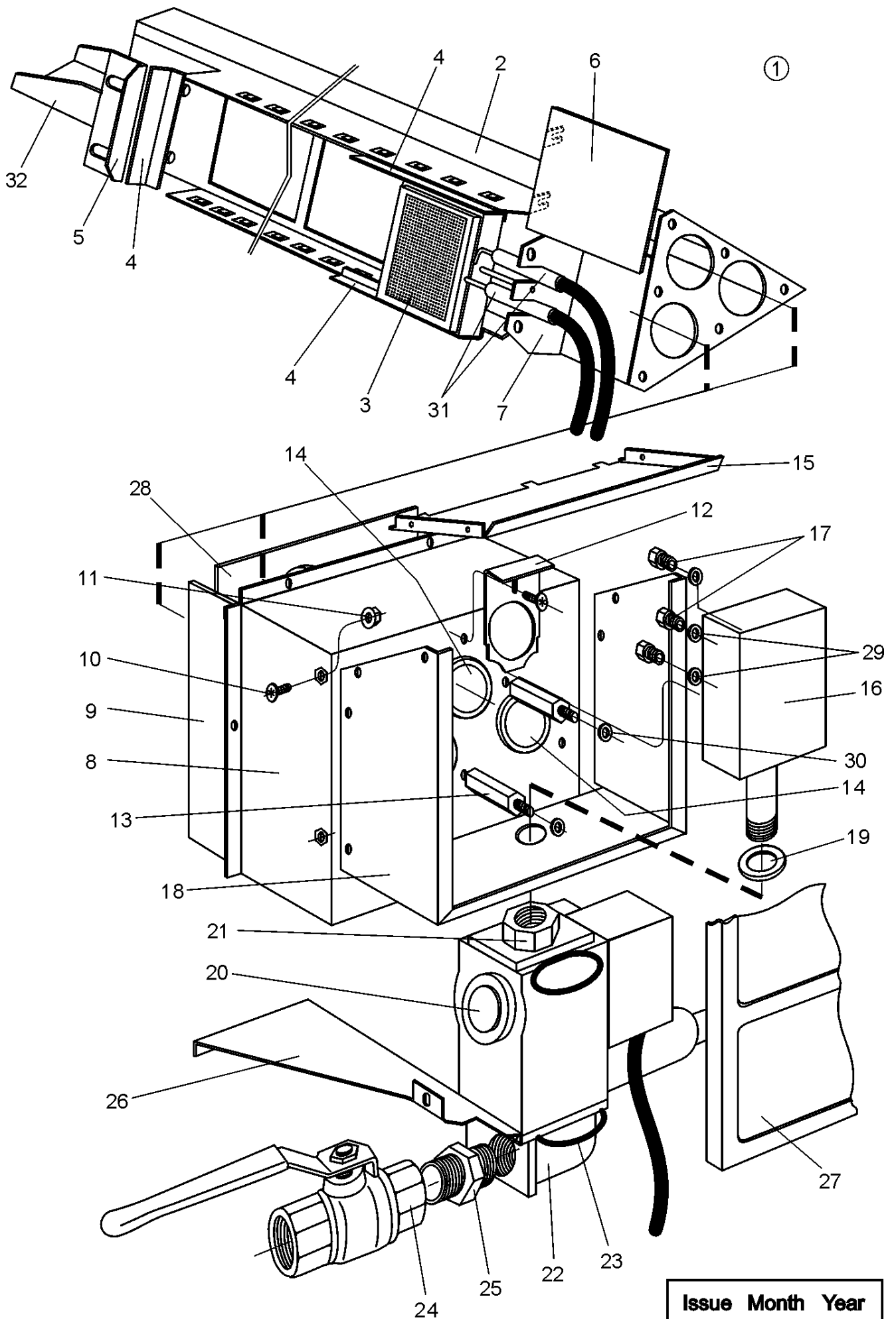
610780

Issue	Month	Year
01	06	04

IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R**Vapour suction gas heating****Aspiration chauffage gaz**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610780/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
1	1	1	1	1	1	32104026	End flange	Flasque d'extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 tooth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	
15	1	1	1	1	1	32104025	End flange	Flasque d'extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressosat	3	
23	1	1	1	1	1	72046136	Plastic piping	Tube en plastique	3	Ø6x8
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	



610768

Issue	Month	Year
01	06	04

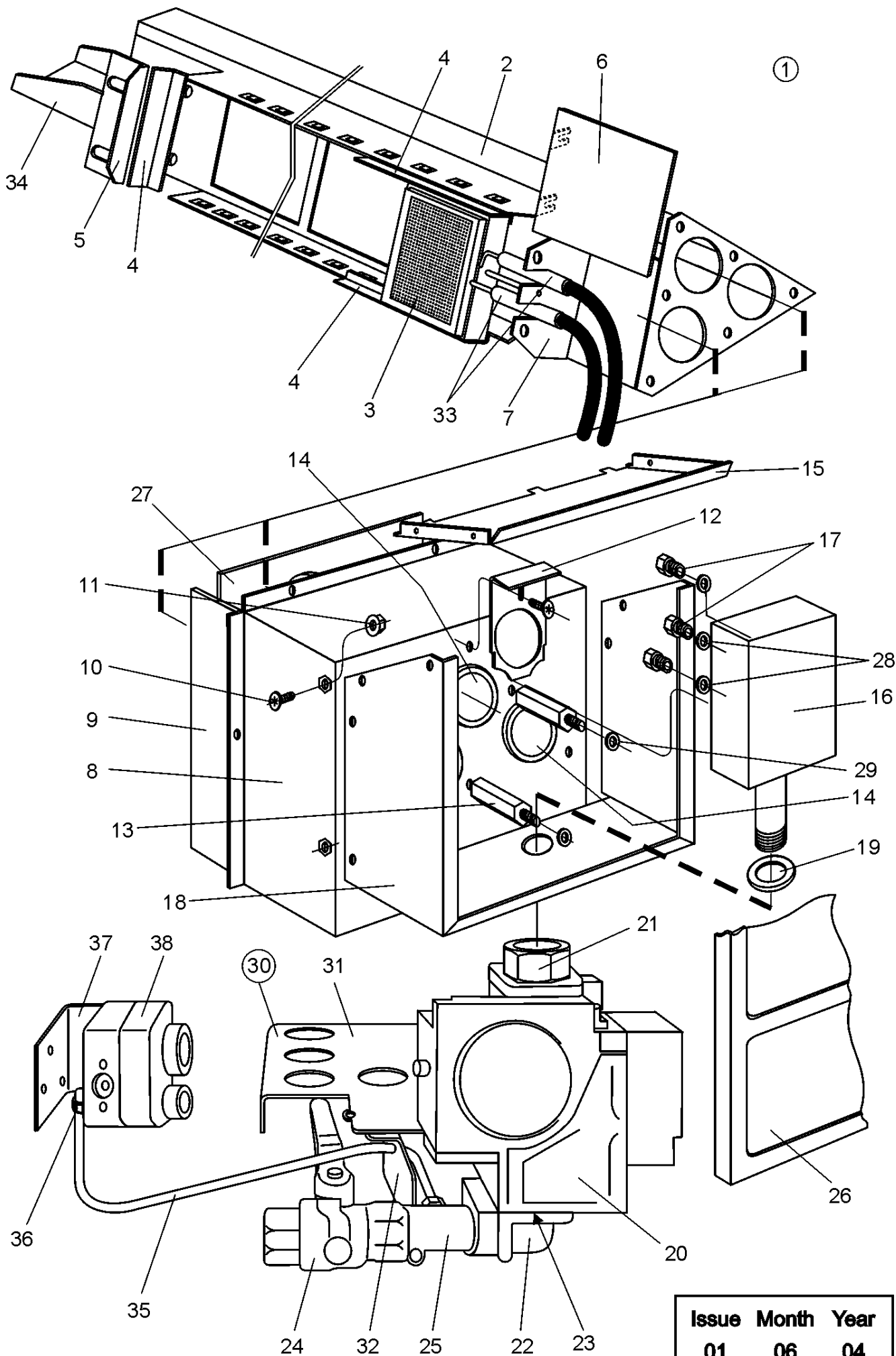
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Gas heating

Chauffage gaz

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610768/1	1	6	2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R										
	IC4 4821 R										
	IC4 4825 R										
	IC4 4828 R										
	IC4 4832 R										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
						3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3						72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
			3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
				3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
					3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
						3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Seal	•Joint	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		71088032	Electrode	Electrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	



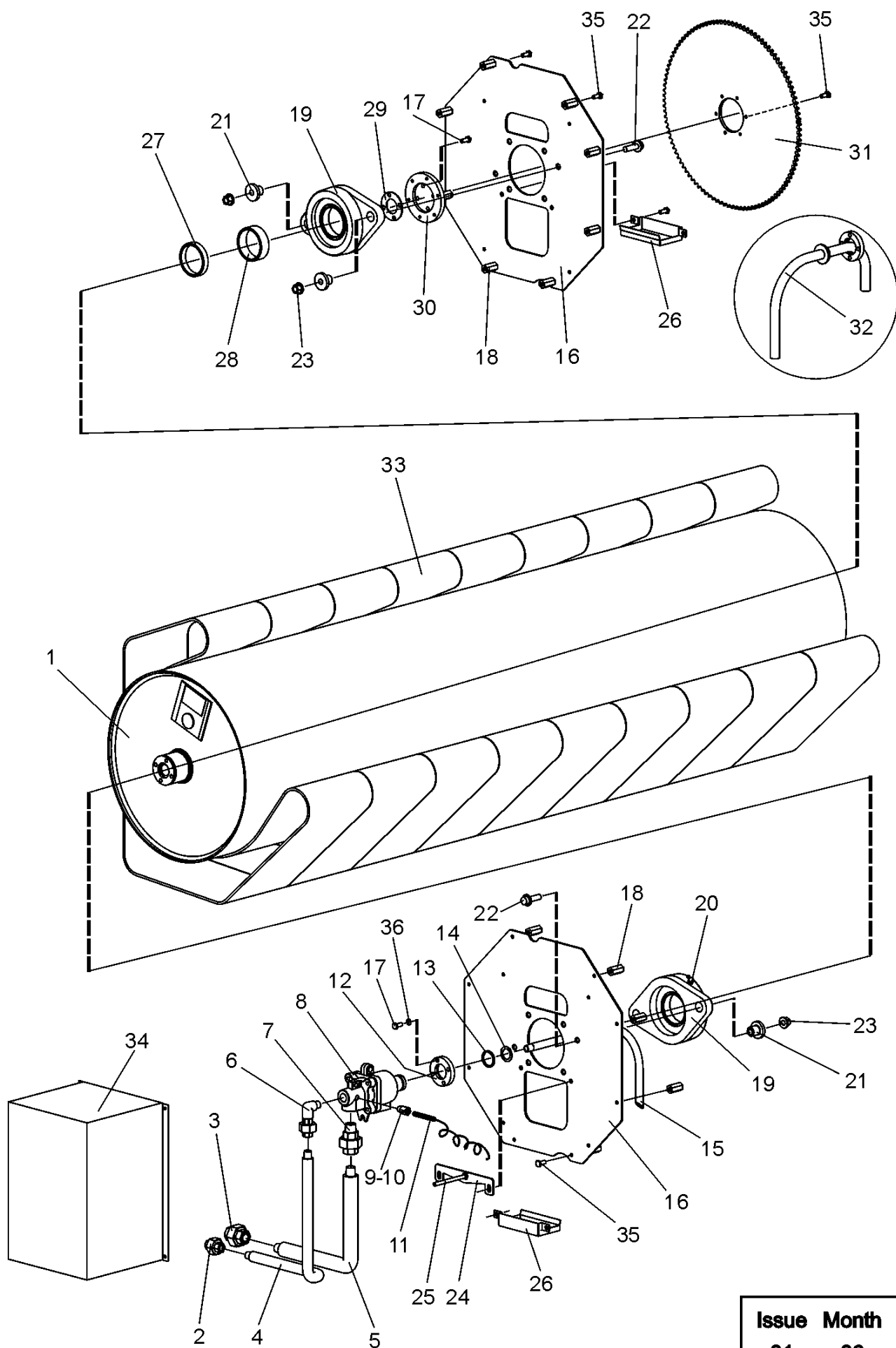
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Gas heating - Australia

Chauffage gaz - Australie

Illustration Issue Month Year
Schéma Issue Month Year
610587/1 1 6 2004

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC4 4819 R						
IC4 4821 R						
IC4 4825 R						
IC4 4828 R						
IC4 4832 R						
1	1	55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			Gas pipe burner	Rampe à gaz		
	1	55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
		55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1	32100495	•Pipe body burner	•Corps de rampe	3	
	1	32100494	•Pipe body burner	•Corps de rampe	3	
	1	32100493	•Pipe body burner	•Corps de rampe	3	
	1	32100492	•Pipe body burner	•Corps de rampe	1,2	
		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	73016190	•Seal	•Joint	1,2	High temperature
5	1	32100453	•Edging	•Cornière	3	
6	1	32100663	•Fender waling	•Capot de protection	3	
7	1	32100452	•Electrode support	•Support électrode	3	
8	1	32100668	•Rail	•Support	3	
9	3	73016165	•Insulator	•Isolant	3	
10	18	74033101	•Screw	•Vis	3	M6x16
11	4	74011002	•Nut	•Écrou	1,2	M6
12	1	32100460	•Fixation leg	•Patte de fixation	3	
13	3	32100669	•Spacer	•Entretoise	3	
14	3	72051212	•Venturi	•Venturi	3	
15	1	32100457	•Hood	•Capot	3	Upper
16	1	32100454	•Feeding tank	•Nourrice	3	
17	3	72051223	•Injector	•Injecteur	1,2	Ø3.30mm
	3	72051227	•Injector	•Injecteur	1,2	Ø3.40mm
		72051224	•Injector	•Injecteur	1,2	Ø3.70mm
		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	32100458	•Filter casing	•Carter de filtre	3	
19	1	71075018	•Seal	•Joint	3	
20	1	72011136	•Solenoid valve	•Electrovanne	1,2	
21	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	72011148	•O-ring	•Joint torique	1,2	
24	1	72010081	•Tap	•Robinet	1,2	G3/4"
25	1	32007052	•T-pipe	•Tube en T	3	
26	1	32101946	•Strainer	•Filtre	3	
27	1	73016168	•Insulator	•Isolant	1,2	
28	3	72052063	•Seal	•Joint	1,2	
29	3	74036006	•Washer	•Rondelle	3	Ø6
30	1	55009921	Electrovalve support	Support électrovanne	3	Complete
31	1	32102084	•Rail	•Support	3	No1
32	1	32102085	•Rail	•Support	3	No2
33	1	71088032	Electrode	Electrode	1,2	ill. 610769
34	1	32104112	Extension element	Rallonge	3	
35	1	32102096	Pipe	Tube	3	
36	1	72044094	Corner element	Equerre	3	G1/4"
37	1	32102097	Pressure switch support	Support pressosat	3	
38	1	72060054	Pressostat	Pressostat	3	



610781

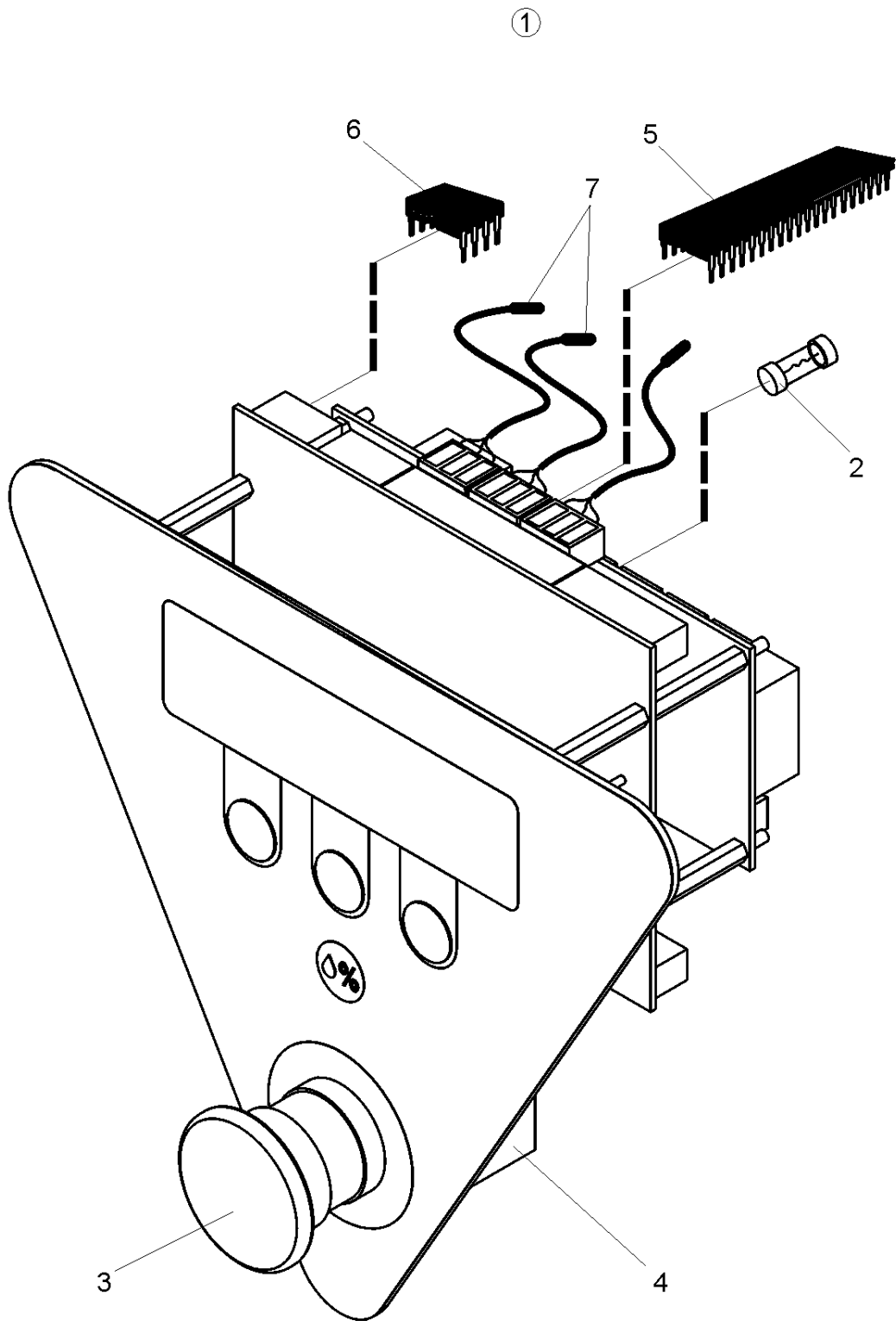
Issue	Month	Year
01	06	04

IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R**Steam heating**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	1	6	2004

Chauffage vapeur

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques						
1	IC4 4819 R															
	IC4 4821 R															
	IC4 4825 R															
	IC4 4828 R															
	IC4 4832 R															
											32102205	Steam cylinder	Cylindre vapeur	3	Ø457mm	
			1								32102204	Steam cylinder	Cylindre vapeur	3	Ø457mm	
				1							32102203	Steam cylinder	Cylindre vapeur	3	Ø457mm	
					1						32102202	Steam cylinder	Cylindre vapeur	3	Ø457mm	
											32102201	Steam cylinder	Cylindre vapeur	3	Ø457mm	
	2	1	1	1	1						1	72043155	Pipe union	Raccord union	3	G3/8"
	3	1	1	1	1						1	72043156	Pipe union	Raccord union	3	G3/4"
	4	1	1	1	1						1	72052059	Steam flexible pipe	Flexible vapeur	3	DN10
	5	1	1	1	1						1	72052058	Steam flexible pipe	Flexible vapeur	3	DN20
	6	1	1	1	1						1	72043190	Union elbow	Coude union	3	G3/8"
	7	1	1	1	1						1	72043191	Pipe union	Raccord union	3	G3/4"
	8	1	1	1	1						1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
	9	1	1	1	1						1	32101501	Right connection	Piquage droit	3	G1/4"
	10	1	1	1	1						1	74020227	Ball screw	Vis à bille	3	
	11	1	1	1	1						1	71031078	Heat sensor	Sonde température	1,2	PT100
	12	1	1	1	1						1	32100650	Flange	Bride	3	
	13	1	1	1	1						1	32100651	Locking washer	Bague d'arrêt	3	
	14	1	1	1	1						1	73020398	Door gasket	Joint d'étanchéité	1,2	DN25
	15	1	1	1	1						1	32100416	Breather tube	Tube de purge	3	
	16	2	2	2	2						2	32104271	Plate	Platine	3	Steam heating
	17	8	8	8	8						8	74020226	Screw	Vis	3	M8x30
	18	16	16	16	16						16	32104272	Spacer	Entretoise	3	
	19	2	2	2	2						2	73010077	Bearing box	Palier	3	
	20	2	2	2	2						2	72061011	Grease nipple	Graisser	3	
	21	4	4	4	4						4	32101942	Spacer	Entretoise	3	
	22	4	4	4	4						4	74033022	Screw	Vis	3	M12x40
	23	4	4	4	4						4	74033205	Cage nut	Ecrou	3	M12
	24	1	1	1	1						1	32104297	Heating element	Guide	3	
	25	1	1	1	1						1	32102402	Shaft	Axe	3	
	26	2	2	2	2						2	32104298	Recovery of grease casing	Carter récupération graisse	3	
	27	1	1	1	1						1	32104422	Spacer	Entretoise	3	L=16mm
28	1	1	1	1	1	32104423	Spacer	Entretoise	3	L=26.5mm						
29	1	1	1	1	1	32101502	Seal	Joint	3							
30	1	1	1	1	1	32104416	Cap	Bouchon	3							
31	1	1	1	1	1	32104421	Disc	Disque	3	110 tooth						
32	1	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3							
33	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2							
34	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating						
35	22	22	22	22	22	74033002	Screw	Vis	3	M6x16						
36	8	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8						



IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

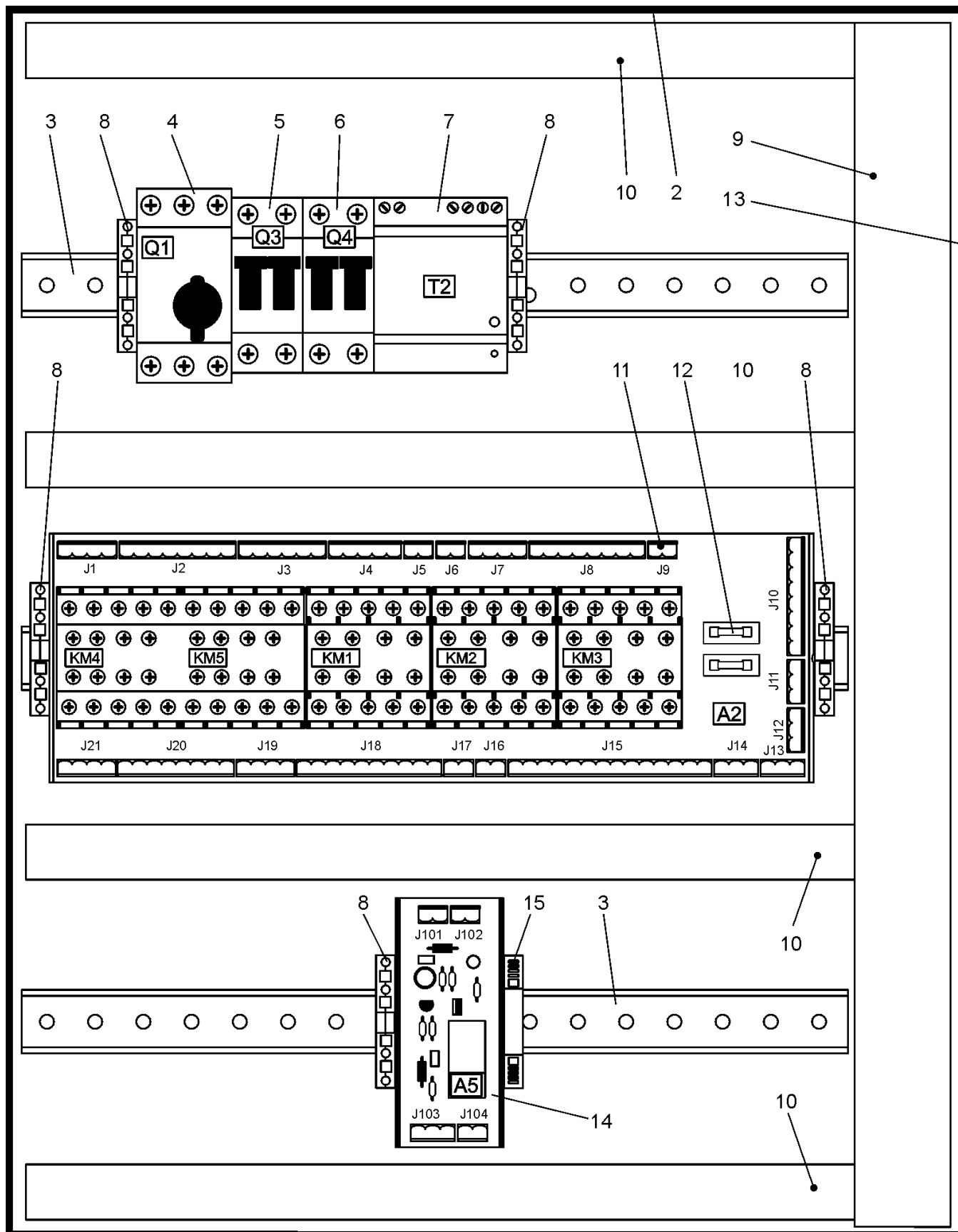
Control panel

Plastron de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610767/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012179	Control panel	Plastron de commande	1,2	Complete
2	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
3	1	71054132	•Emergency stop	•Arrêt d'urgence	1,2	
4	1	71054130	Contact block	Bloc contact	1	
5	1	32103551	Program memory	Mémoire programme	1,2	
6	1	32103552	Language memory	Mémoire langage	1,2	
7	-		Heat sensor	Sonde température		

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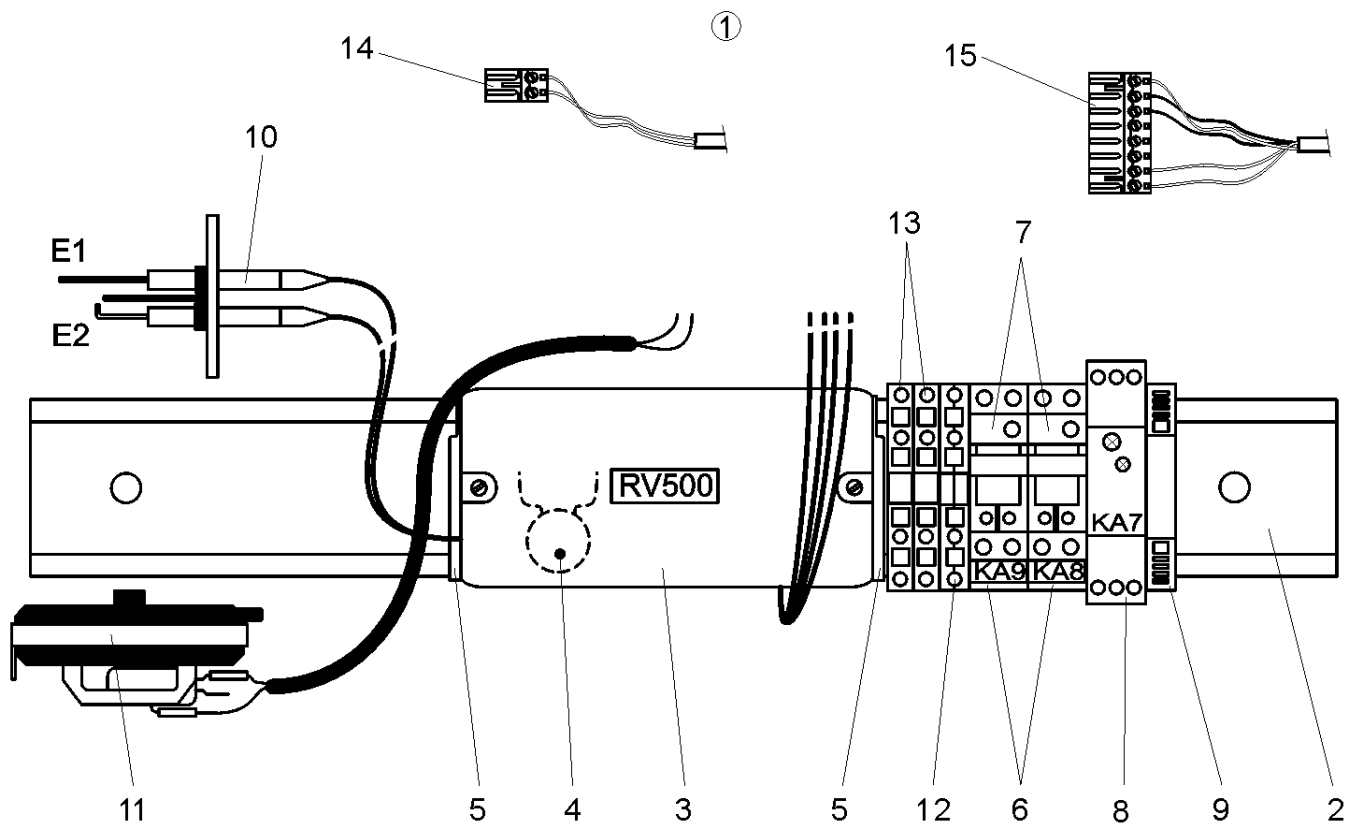
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Electric cabinet

Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610771/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012323	Electric cabinet	Armoire électrique	1,2	Complete
2	1	32104410	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24Vdc
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Spout	•Goulotte	3	40x80 L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		•Circuit breaker	•Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butoir	3	



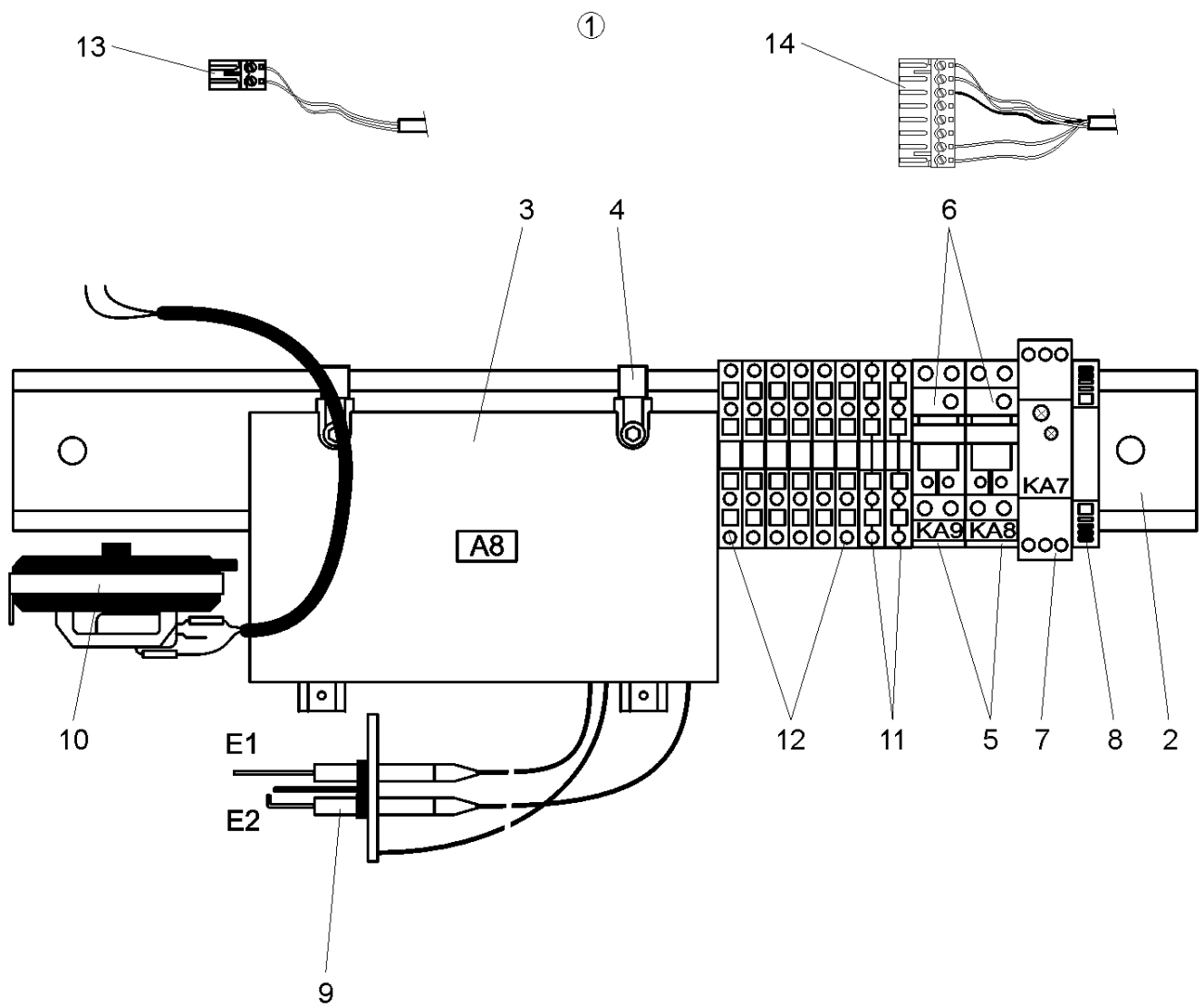
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Electric control plate - gas heating

Platine électrique - chauffage gaz

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610769/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088018	•Igniter	•Allumeur	1,2	
4	1	71082035	•Varistor	•Varistance	1,2	
5	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
6	2	71052107	•Relay support	•Support relais	1,2	
7	2	71052106	•Contactor	•Relais	3	10A
8	1	71052112	•Time delay contact	•Contact temporisé	1,2	
9	1	71075037	•Stop	•Butoir	1,2	
10	1	71088032	•Electrode	•Electrode	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point



IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

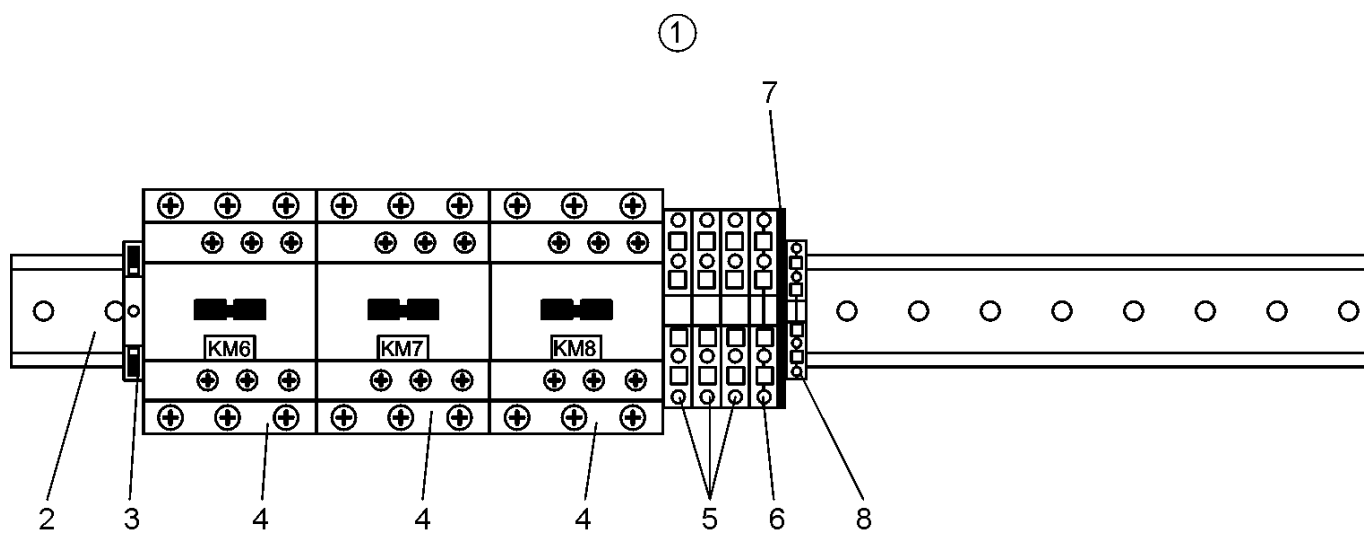
Electric control plate - gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz - Australie

610770/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052107	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butoir	1,2	
9	1	71088032	•Electrode	•Electrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point



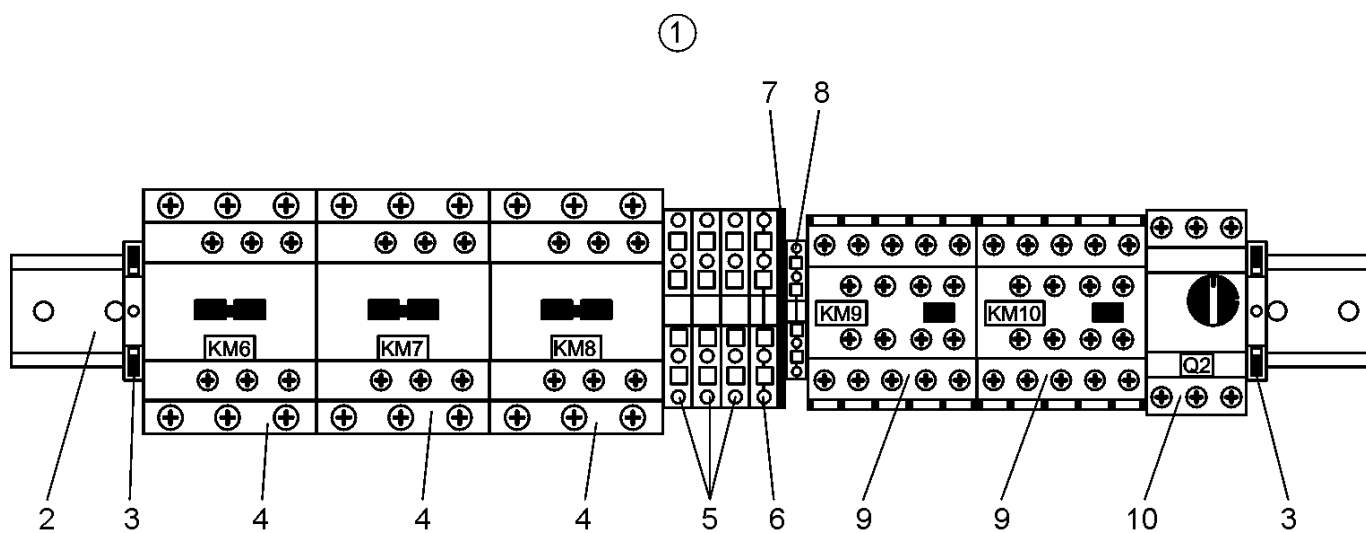
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Electric heating plate

Platine chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butoir	3	
4	3	71050067	•Connector	•Contacteur	1,2	25A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²



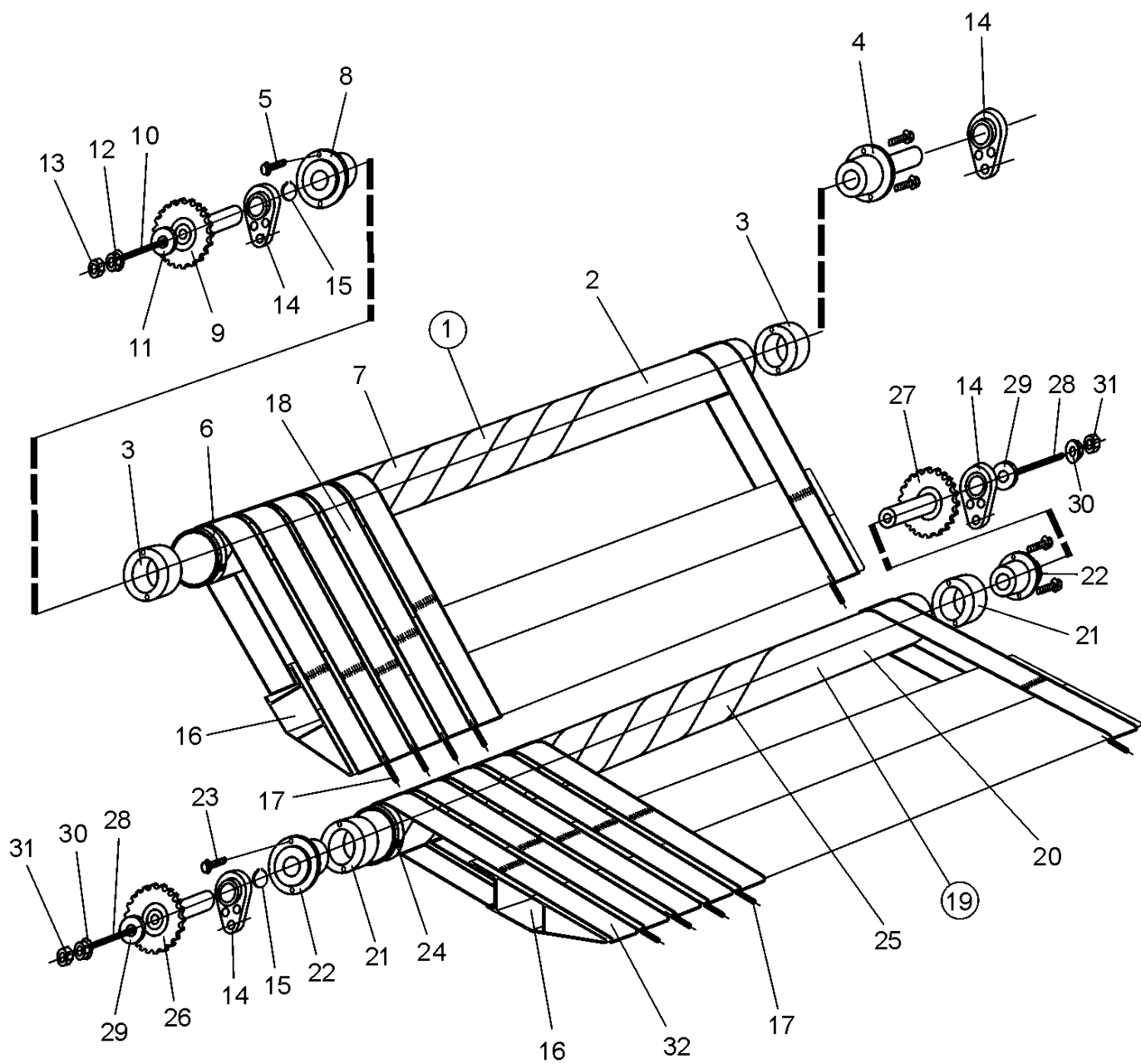
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Electric heating plate - With air circulation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610774/1	1	6	2004

Platine chauffage électrique - Chaleur tournante

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butoir	3	
4	3	71050067	•Connector	•Contacteur	1,2	25A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Contacteur	1,2	
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole



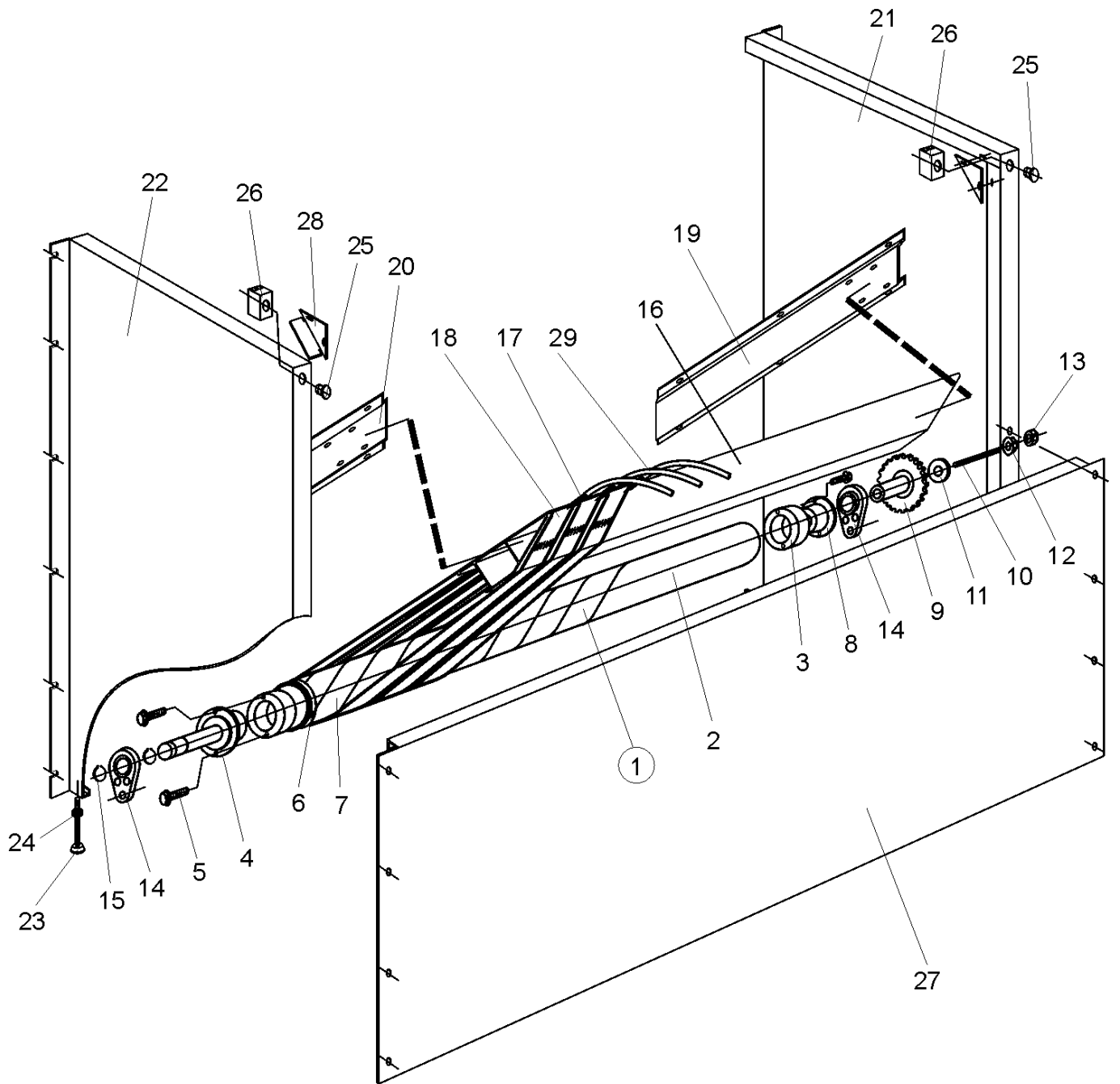
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Transfert table

Table de transfert

Illustration Issue Month Year
Schéma Issue Month Year
610787/1 1 8 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R										
	IC4 4821 R										
	IC4 4825 R										
	IC4 4828 R										
	IC4 4832 R										
1	1						55008574	Upper satellite	Satellite supérieur	3	Complete
		1					55008880	Upper satellite	Satellite supérieur	3	Complete
			1				55008881	Upper satellite	Satellite supérieur	3	Complete
				1			55008882	Upper satellite	Satellite supérieur	3	Complete
					1		55008872	Upper satellite	Satellite supérieur	3	Complete
2	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
3	2	2	2	2	2		32100021	•Cone	•Cône	3	
4	1	1	1	1	1		32101163	•Ferrule	•Embout	3	Free
5	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
6	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
7	11m	12m	14m	15m	17m		77010002	•Adhesive strip	•Bande adhésive	3	
8	1	1	1	1	1		32100024	•Ferrule	•Embout	3	
9	1	1	1	1	1		32101363	•Shaft	•Axe	3	Blocked
10	1	1	1	1	1		74010126	•Tension rod	•Tirant	3	M10x110
11	1	1	1	1	1		74036803	•Washer	•Rondelle	3	Ø10
12	1	1	1	1	1		74033255	•Locking nut	•Ecrou frein	3	M10
13	1	1	1	1	1		74021029	•Cage nut	•Ecrou	3	M10
14	4	4	4	4	4		73010074	Bearing box	Palier	3	
15	2	2	2	2	2		74026053	Circlip	Circlip	3	Ø20
16	2						32100675	Feeding table	Table d'engagement	3	Complete
		2					32100674	Feeding table	Table d'engagement	3	Complete
			2				32100673	Feeding table	Table d'engagement	3	Complete
				2			32100672	Feeding table	Table d'engagement	3	Complete
					2		32100671	Feeding table	Table d'engagement	3	Complete
17	17	19	23	25	29		74023105	•Pin	•Goupille	3	Ø3x30
18	18	20	24	26	30		77010237	Evacuation trip	Bretelle d'évacuation	1,2	
19	1						55008592	Control satellite	Satellite de commande	3	Complete
		1					55008883	Control satellite	Satellite de commande	3	Complete
			1				55008884	Control satellite	Satellite de commande	3	Complete
				1			55008885	Control satellite	Satellite de commande	3	Complete
					1		55008873	Control satellite	Satellite de commande	3	Complete
20	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
21	2	2	2	2	2		32100021	•Cone	•Cône	3	
22	2	2	2	2	2		32100024	•Ferrule	•Embout	3	
23	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
24	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
25	11m	12m	14m	15m	17m		77010002	•Adhesive strip	•Bande adhésive	3	
26	1	1	1	1	1		32101363	•Shaft	•Axe	3	Blocked
27	1	1	1	1	1		32101367	•Shaft	•Axe	3	Free
28	2	2	2	2	2		74010126	•Tension rod	•Tirant	3	M10x110
29	2	2	2	2	2		74036803	•Washer	•Rondelle	3	Ø10
30	2	2	2	2	2		74033255	•Locking nut	•Ecrou frein	3	M10
31	2	2	2	2	2		74021029	•Cage nut	•Ecrou	3	M10
32	18	20	24	26	30		77010219	Feeding strip	Bande d'engagement	1,2	



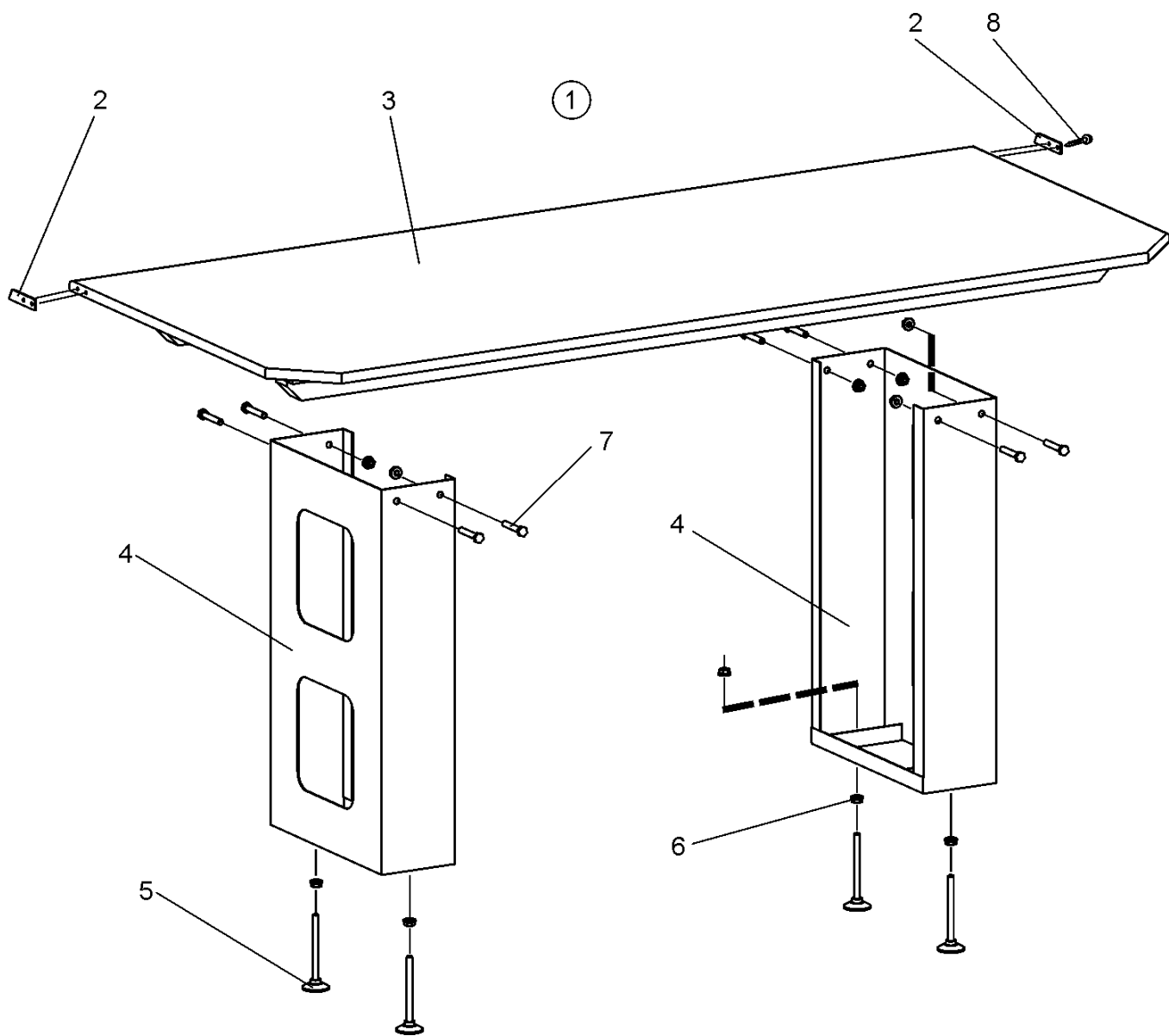
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Rear outlet

Sortie arrière

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610788/1	1	8	2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC4 4819 R										
		IC4 4821 R									
			IC4 4825 R								
				IC4 4828 R							
					IC4 4832 R						
1	1						55008594	Lower satellite	Satellite inférieur	3	Complete
		1					55008886	Lower satellite	Satellite inférieur	3	Complete
			1				55008887	Lower satellite	Satellite inférieur	3	Complete
				1			55008888	Lower satellite	Satellite inférieur	3	Complete
					1		55008874	Lower satellite	Satellite inférieur	3	Complete
2	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
3	2	2	2	2	2		32100021	•Cone	•Cône	3	
4	1	1	1	1	1		32101384	•Ferrule	•Embout	3	Blocked
5	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
6	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
7	11m	12m	14m	15m	17m		77010002	•Adhesive strip	•Bande adhésive	3	
8	1	1	1	1	1		32100024	•Ferrule	•Embout	3	
9	1	1	1	1	1		32101367	•Shaft	•Axe	3	Free
10	1	1	1	1	1		74010126	•Tension rod	•Tirant	3	M10x110
11	1	1	1	1	1		74036803	•Washer	•Rondelle	3	Ø10
12	1	1	1	1	1		74033255	•Locking nut	•Ecrou frein	3	M10
13	1	1	1	1	1		74021029	•Cage nut	•Ecrou	3	M10
14	2	2	2	2	2		73010074	Bearing box	Palier	3	
15	2	2	2	2	2		74026053	Circlip	Circlip	3	Ø20
16	1						32100675	Feeding table	Table d'engagement	3	Complete
		1					32100674	Feeding table	Table d'engagement	3	Complete
			1				32100673	Feeding table	Table d'engagement	3	Complete
				1			32100672	Feeding table	Table d'engagement	3	Complete
					1		32100671	Feeding table	Table d'engagement	3	Complete
17	17	19	23	25	29		74023105	•Pin	•Goupille	3	Ø3x30
18	18	20	24	26	30		77010235	Evacuation trip	Bretelle d'évacuation	1,2	
19	1	1	1	1	1		32101386	Support for rear outlet table	Support table de sortie	3	Left
20	1	1	1	1	1		32101385	Support for rear outlet table	Support table de sortie	3	Right
21	1	1	1	1	1		32101387	Casing for rear outlet	Carter sortie arrière	3	Right
22	1	1	1	1	1		32101388	Casing for rear outlet	Carter sortie arrière	3	Left
23	4	4	4	4	4		74030105	Adjustable foot	Pied de réglage	3	
24	8	8	8	8	8		74033255	Locking nut	Ecrou frein	3	M10
25	2	2	2	2	2		71054132	Emergency stop	Arrêt d'urgence	3	
26	2	2	2	2	2		71054130	Contact block	Bloc contact	3	
27	1						32101393	Rear housing	Carter arrière	3	Lower
		1					32101394	Rear housing	Carter arrière	3	Lower
			1				32101393	Rear housing	Carter arrière	3	Lower
				1			32101392	Rear housing	Carter arrière	3	Lower
					1		32101391	Rear housing	Carter arrière	3	Lower
28	2	2	2	2	2		32101656	Splash guard	Carter de protection	3	
29	17	19	23	25	29		72046124	Plastic piping	Tube en plastique	3	Ø4/6 Length 150mm



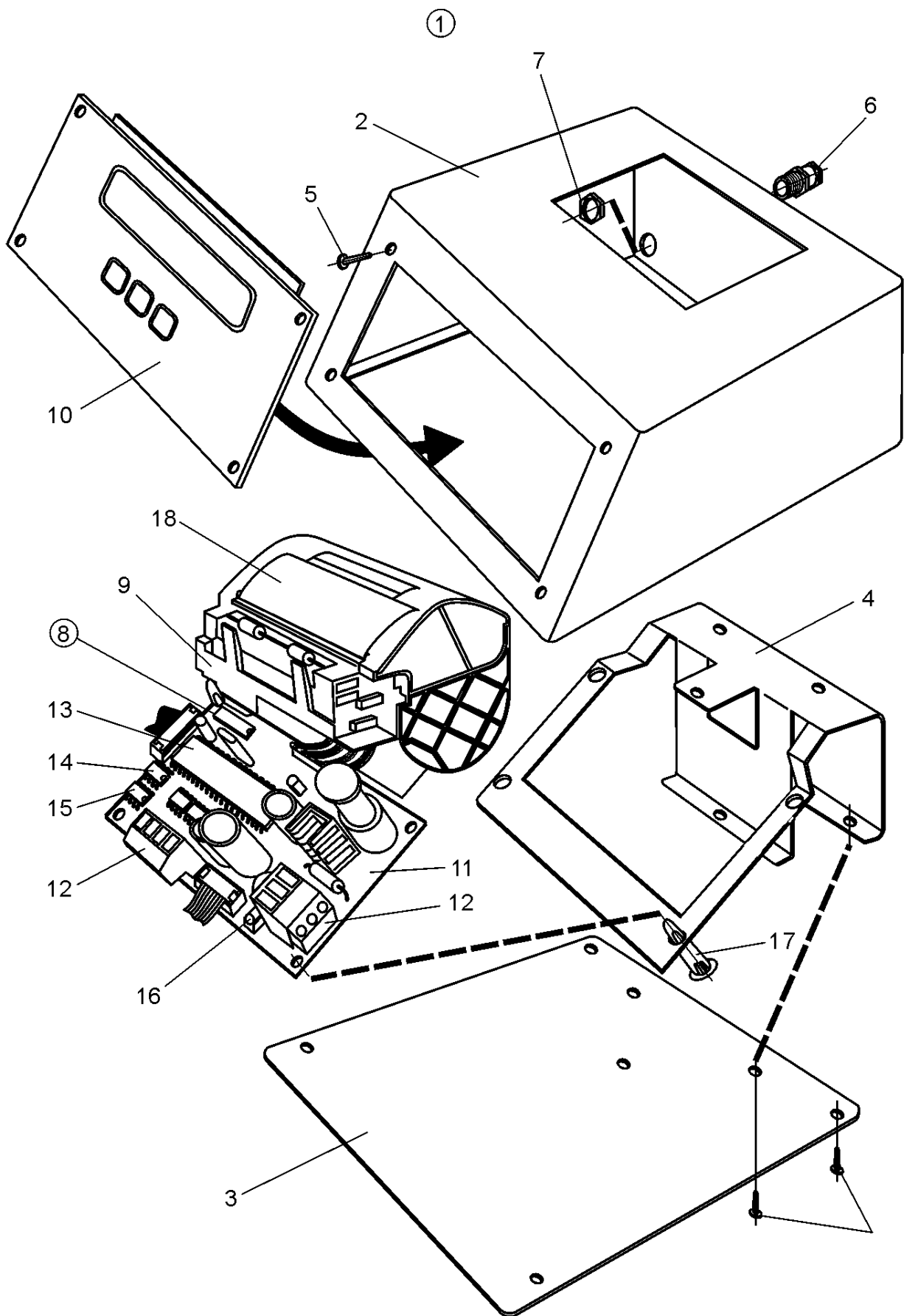
IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

Outlet table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610790/1	1	8	2004

Table de sortie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC4 4819 R									
	IC4 4821 R									
	IC4 4825 R									
	IC4 4828 R									
	IC4 4832 R									
	1					55008598	Outlet table	Table de sortie	3	Back Complete
		1				55009195	Outlet table	Table de sortie	3	Back Complete
			1			55009196	Outlet table	Table de sortie	3	Back Complete
				1		55009197	Outlet table	Table de sortie	3	Back Complete
					1	55009198	Outlet table	Table de sortie	3	Back Complete
2	2	2	2	2	2	32101822	•Door stop	•Butée	3	
3	1					32101765	•Outlet table	•Table de sortie	3	
		1				32101764	•Outlet table	•Table de sortie	3	
			1			32101763	•Outlet table	•Table de sortie	3	
				1		32101762	•Outlet table	•Table de sortie	3	
					1	32101761	•Outlet table	•Table de sortie	3	
4	2	2	2	2	2	32101759	•Support leg	•Pied de soutien	3	
5	4	4	4	4	4	74030105	•Adjustable foot	•Pied de réglage	3	
6	16	16	16	16	16	74033204	•Cage nut	•Ecrou	3	M10
7	8	8	8	8	8	74020064	•Screw	•Vis	3	M10x60
8	4	4	4	4	4	74020220	•Wood screw	•Vis à bois	3	Ø5x25



IC4 4819 R,IC4 4821 R,IC4 4825 R,IC4 4828 R,IC4 4832 R

RABC Printer option

Option RABC Printer

Illustration Issue Month Year
Schéma Issue Month Year
610737/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

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32003191	59	32100113	25	32100669	47	32101394	65
32003191	61	32100114	25	32100671	13	32101501	49
32004371	55	32100115	25	32100671	17	32101502	49
32004371	57	32100121	27	32100671	63	32101644	37
32006860	43	32100122	27	32100671	65	32101656	65
32007052	47	32100123	27	32100672	13	32101721	41
32007854	31	32100124	27	32100672	17	32101722	41
32100021	13	32100125	27	32100672	63	32101723	41
32100021	17	32100144	37	32100672	65	32101724	41
32100021	21	32100145	11	32100673	13	32101725	41
32100021	23	32100147	11	32100673	17	32101759	67
32100021	63	32100148	11	32100673	63	32101761	67
32100021	65	32100148	19	32100673	65	32101762	67
32100024	23	32100160	31	32100674	13	32101763	67
32100024	63	32100187	41	32100674	17	32101764	67
32100024	65	32100191	7	32100674	63	32101765	67
32100026	23	32100192	7	32100674	65	32101822	67
32100029	31	32100193	7	32100675	13	32101823	11
32100032	31	32100194	7	32100675	17	32101841	39
32100036	23	32100195	7	32100675	63	32101842	39
32100038	39	32100301	7	32100675	65	32101843	39
32100038	41	32100302	7	32100683	37	32101844	39
32100038	43	32100303	7	32100684	37	32101845	39
32100041	25	32100304	7	32100686	33	32101942	49
32100042	37	32100305	7	32100695	37	32101946	45
32100051	63	32100416	49	32100696	37	32101946	47
32100051	65	32100452	45	32100845	41	32102084	47
32100052	63	32100452	47	32100964	13	32102085	47
32100052	65	32100453	45	32100964	17	32102096	47
32100053	63	32100453	47	32100984	37	32102097	47
32100053	65	32100454	45	32100988	21	32102191	27
32100054	63	32100454	47	32100988	31	32102201	49
32100054	65	32100457	45	32100990	37	32102202	49
32100055	63	32100457	47	32100993	31	32102203	49
32100055	65	32100458	45	32101098	43	32102204	49
32100061	13	32100458	47	32101099	43	32102205	49
32100061	17	32100460	45	32101117	37	32102341	13
32100061	21	32100460	47	32101161	23	32102341	17
32100062	13	32100464	45	32101163	63	32102342	13
32100062	17	32100491	45	32101164	37	32102342	17
32100062	21	32100491	47	32101249	25	32102343	13
32100063	13	32100492	45	32101293	37	32102343	17
32100063	17	32100492	47	32101296	13	32102344	13
32100063	21	32100493	45	32101296	17	32102344	17
32100064	13	32100493	47	32101307	23	32102345	13
32100064	17	32100494	45	32101341	7	32102345	17
32100064	21	32100494	47	32101342	7	32102402	49
32100065	13	32100495	45	32101343	7	32102681	27
32100065	17	32100495	47	32101344	7	32102682	27
32100065	21	32100601	13	32101345	7	32102683	27
32100071	21	32100601	17	32101362	11	32102684	27
32100072	21	32100602	13	32101363	63	32102685	27
32100073	21	32100602	17	32101367	63	32102773	29
32100074	21	32100603	13	32101367	65	32102774	29
32100075	21	32100603	17	32101369	31	32102775	29
32100081	23	32100604	13	32101382	31	32102776	29
32100082	23	32100604	17	32101382	33	32102777	19
32100083	21	32100605	13	32101382	35	32102790	31
32100084	21	32100605	17	32101384	65	32102798	19
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64000503	13	71075058	59	72051214	45	74020030	21
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71052106	57	71082500	53	72061011	49	74026053	31
71052107	55	71082506	53	73010066	23	74026053	33
71052107	57	71085021	69	73010074	63	74026053	35
71052112	55	71088018	55	73010074	65	74026053	63
71052112	57	71088032	45	73010077	49	74026053	65
71054130	51	71088032	47	73010080	15	74030059	53
71054130	65	71088032	55	73010080	19	74030092	7
71054132	51	71088032	57	73010080	25	74030103	7
71054132	65	71088033	57	73011006	31	74030105	65
71054135	9	72010081	45	73011075	31	74030105	67
71054136	9	72010081	47	73011075	33	74030141	7
71054137	7	72011136	47	73011075	35	74030166	69
71054138	9	72011143	45	73011109	31	74031039	11
71054151	13	72011144	45	73011149	31	74033001	39
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71070151	41	72011148	45	73016168	45	74033002	49
71070152	39	72011148	47	73016168	47	74033003	13
71070152	41	72043155	49	73016189	15	74033003	17
71070153	39	72043156	49	73016189	19	74033003	21
71070153	41	72043190	49	73016189	21	74033003	27
71070154	39	72043191	49	73016189	23	74033003	37
71070154	41	72044094	47	73016190	45	74033003	39
71070155	39	72046124	65	73016190	47	74033003	41
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